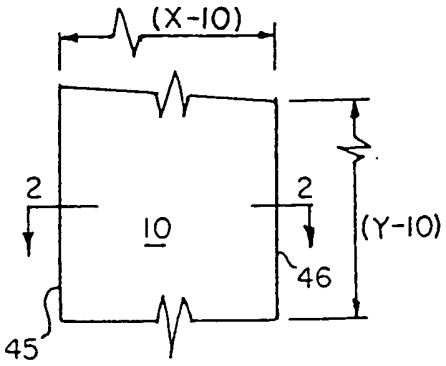


FIG. 1

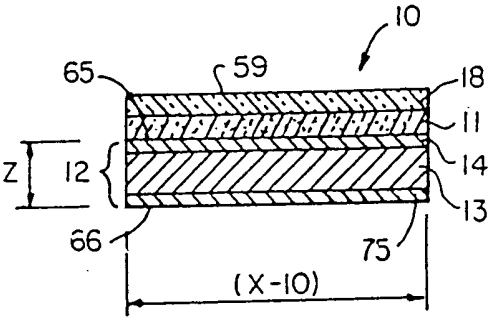


FIG. 2

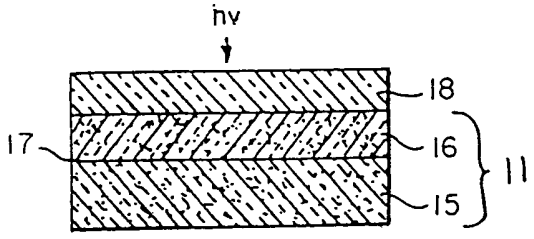


FIG. 3

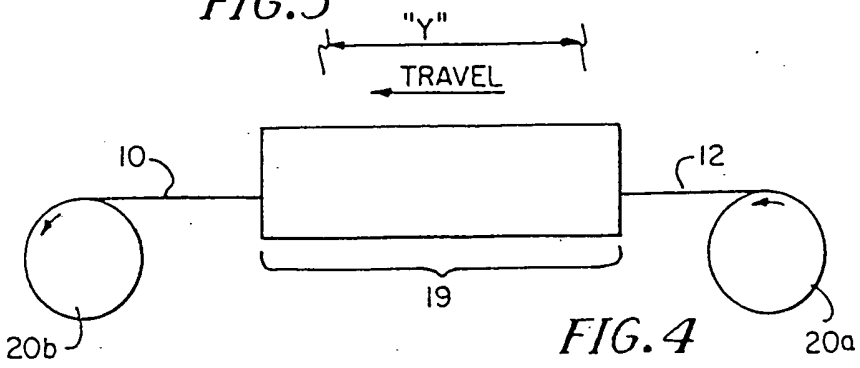


FIG. 4

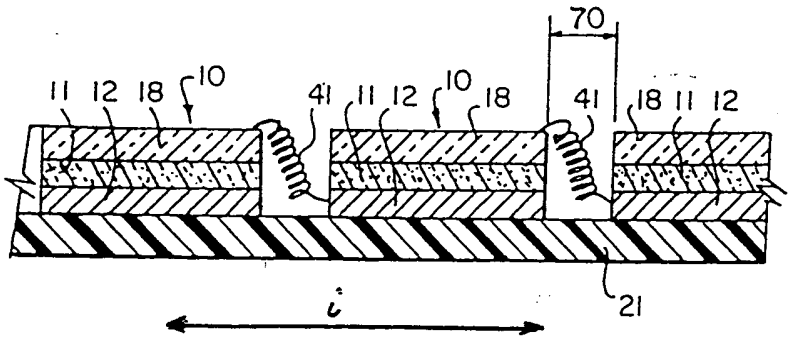


FIG.5

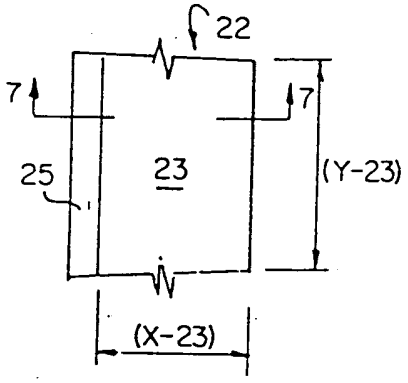


FIG.6

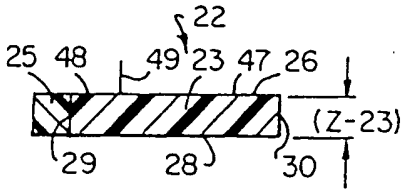


FIG.7

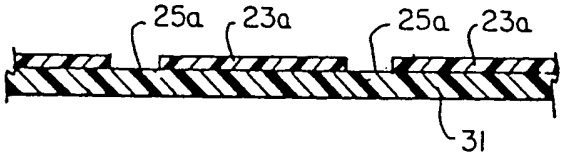


FIG.8

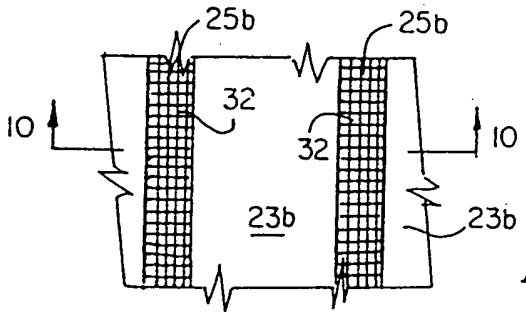


FIG.9

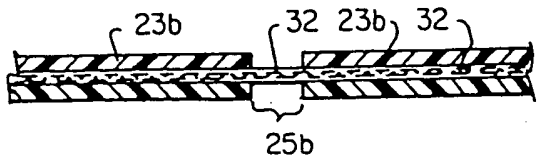


FIG.10

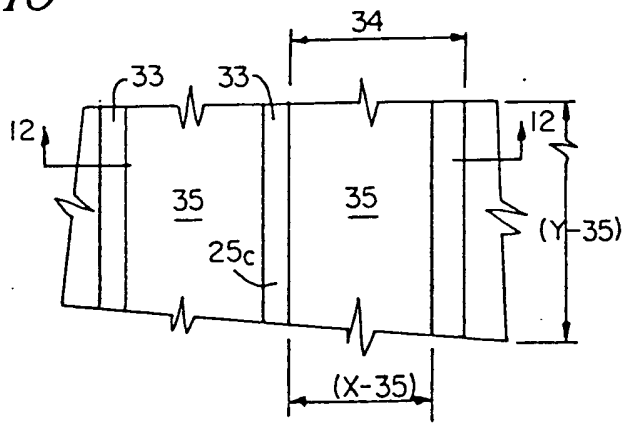


FIG.11

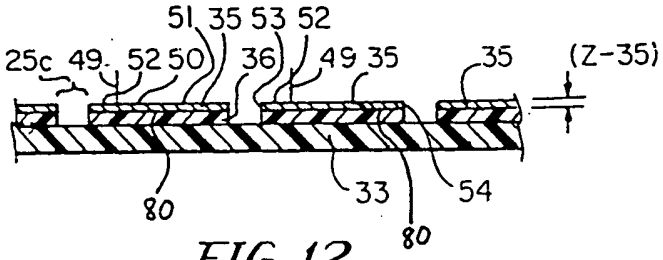


FIG.12

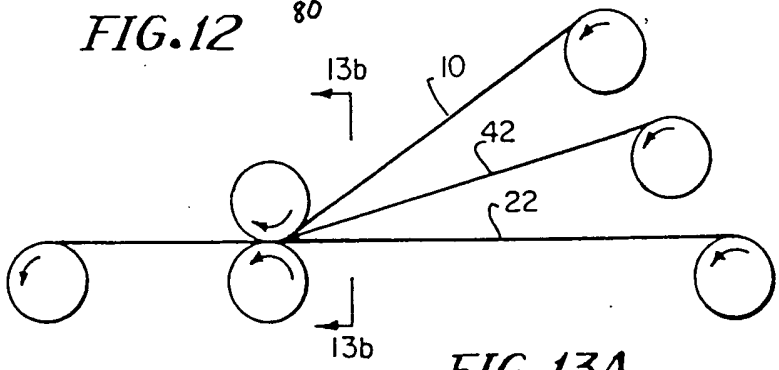


FIG.13A

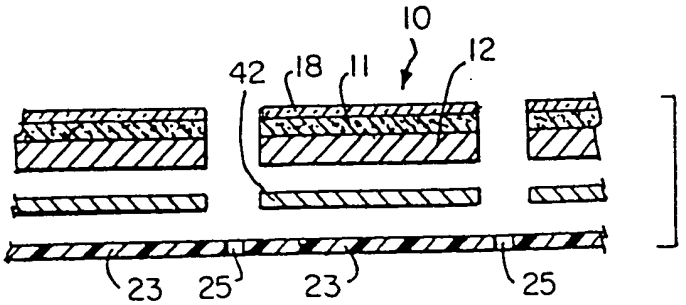


FIG. 13B

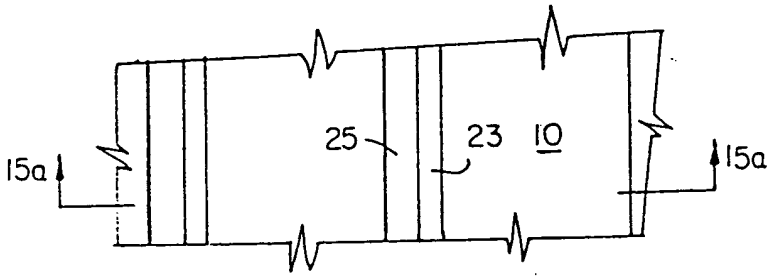


FIG. 14A

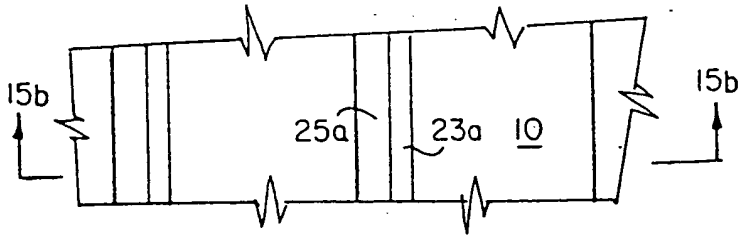


FIG. 14B

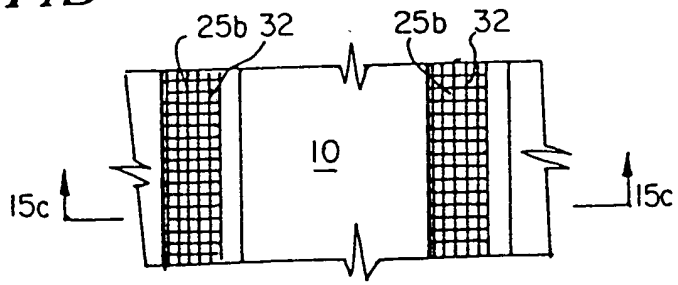


FIG. 14C

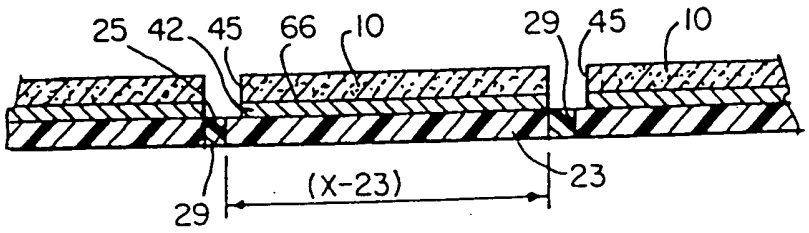


FIG.15A

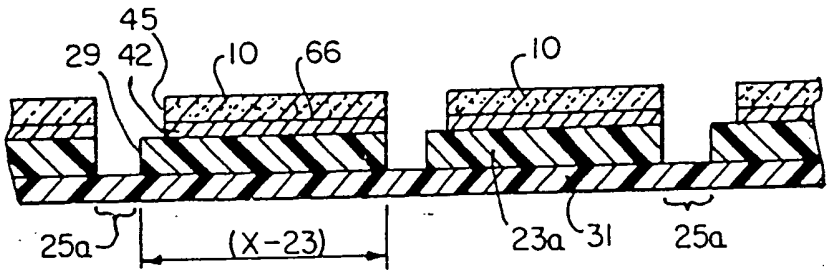


FIG.15B

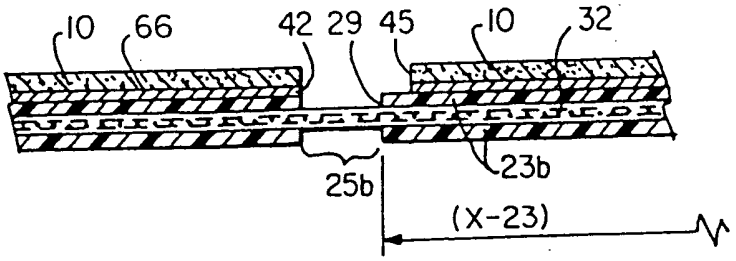


FIG.15C

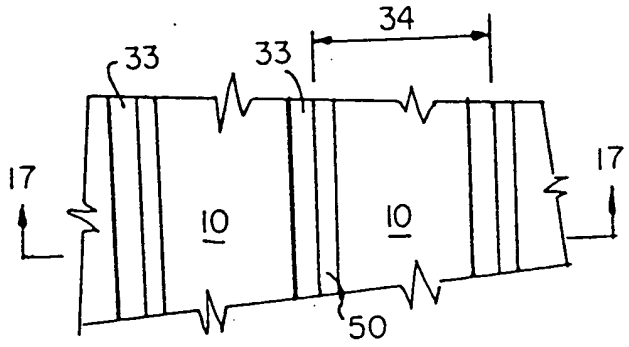


FIG. 16

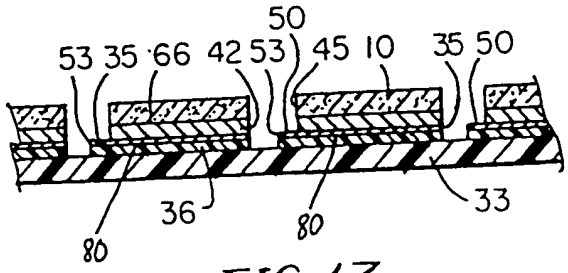


FIG. 17

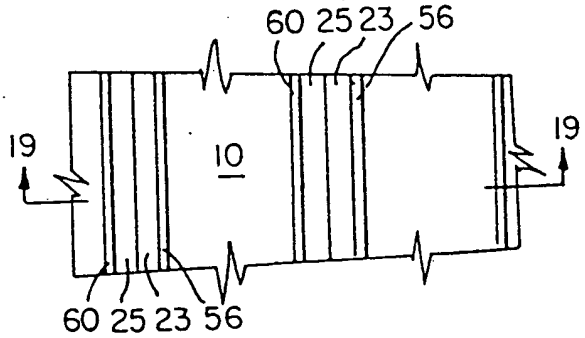


FIG. 18

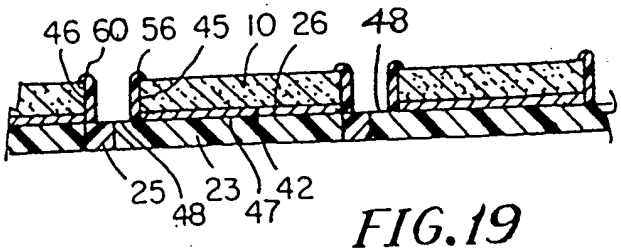


FIG. 19

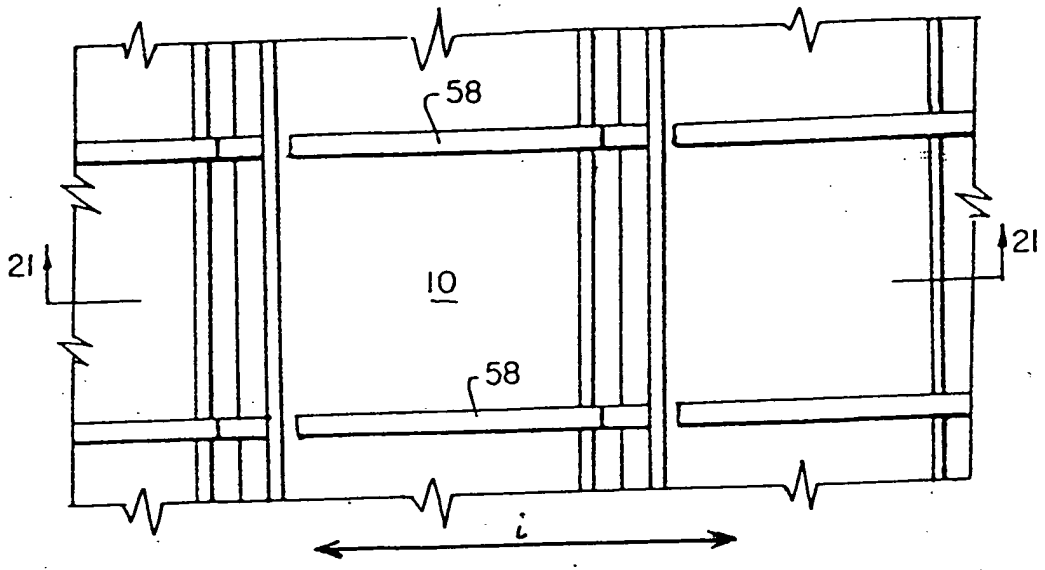


FIG. 20

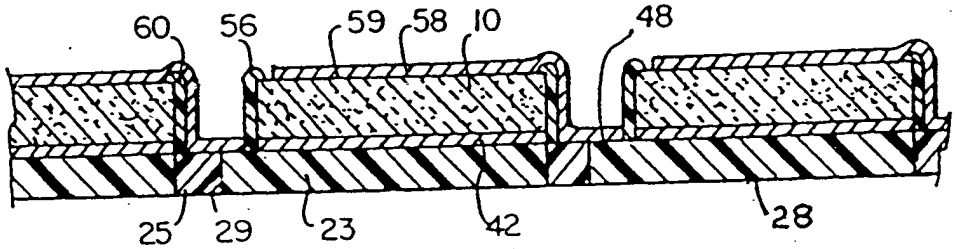


FIG. 21

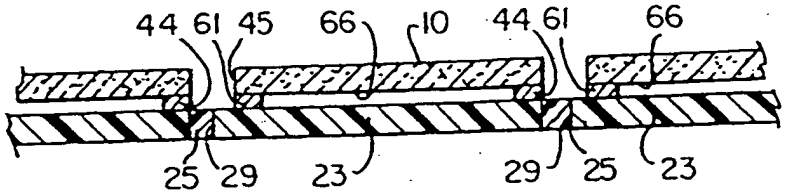


FIG. 22

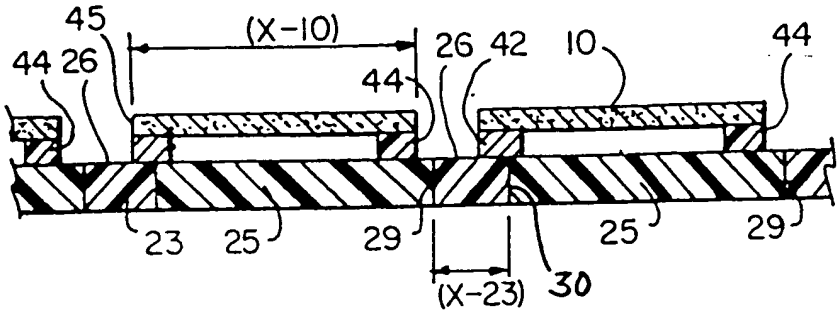


FIG.23

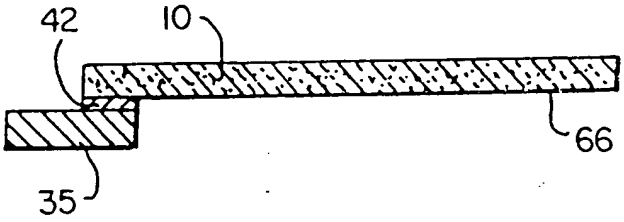


FIG.24

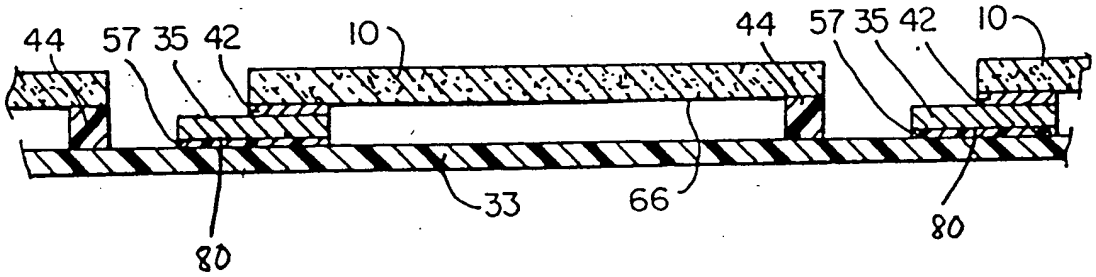


FIG.25

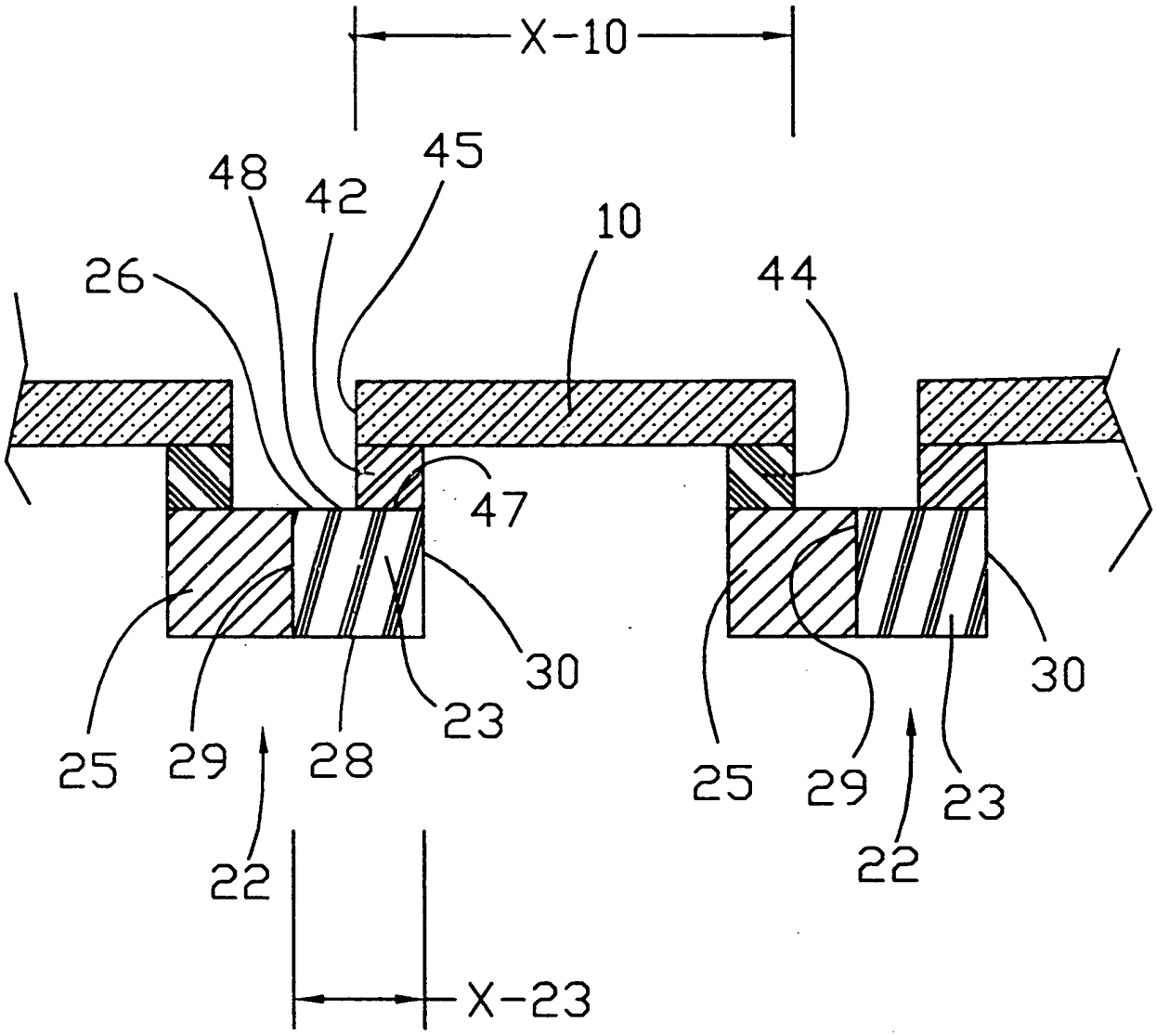


FIG. 26

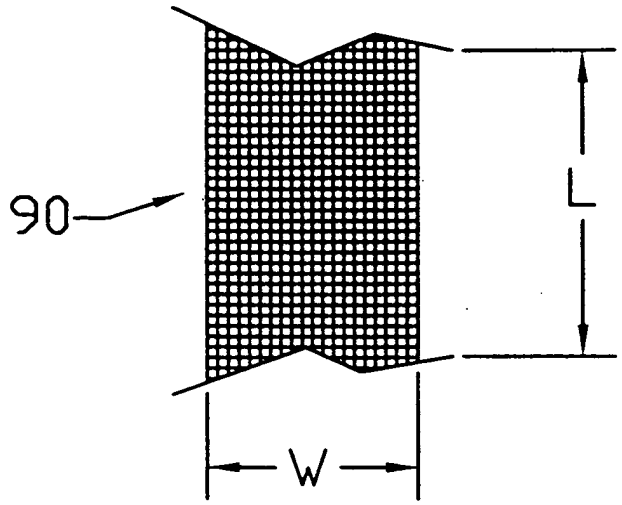


FIG. 27

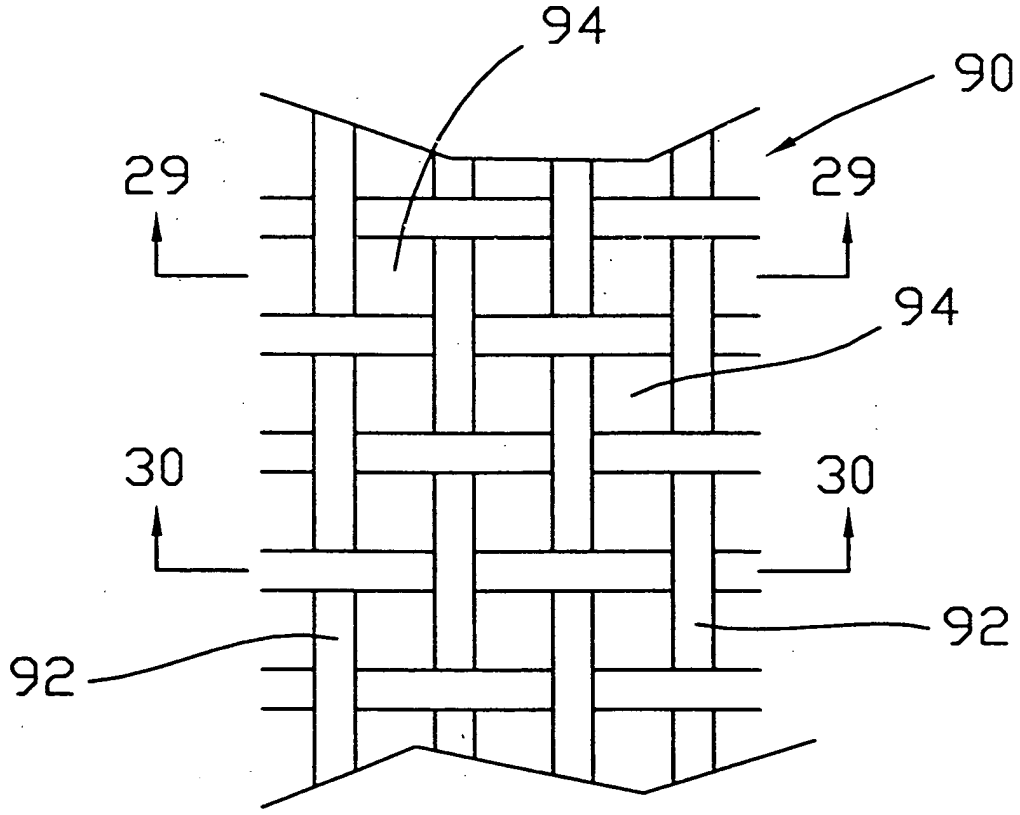


FIG. 28

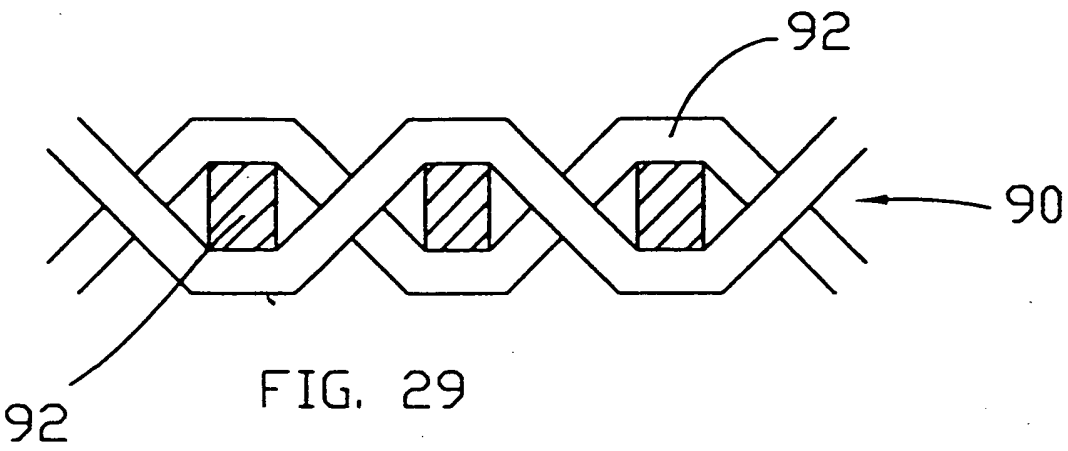


FIG. 29

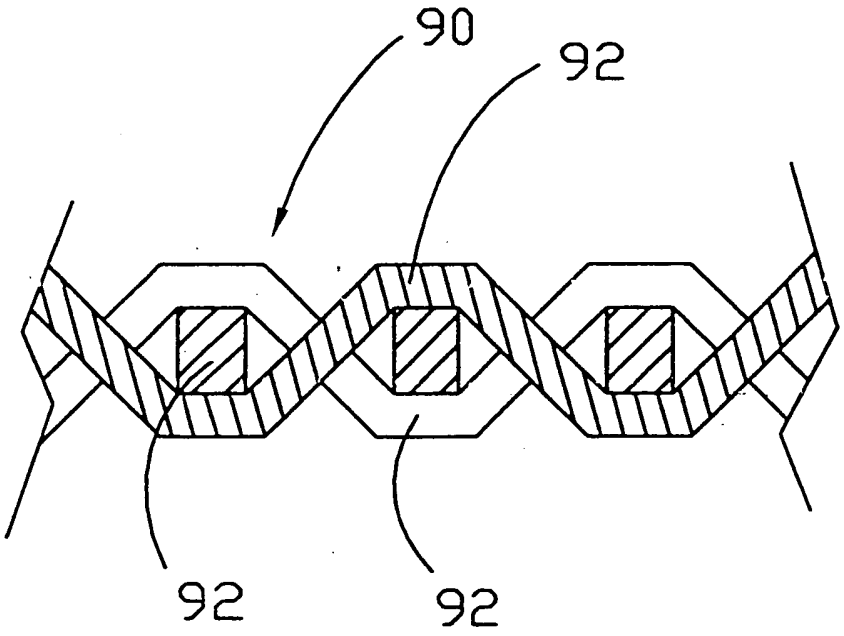


FIG. 30

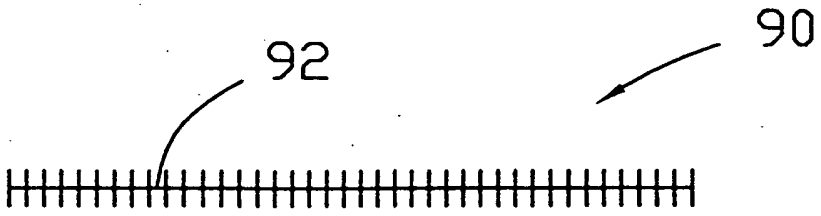


FIG. 31

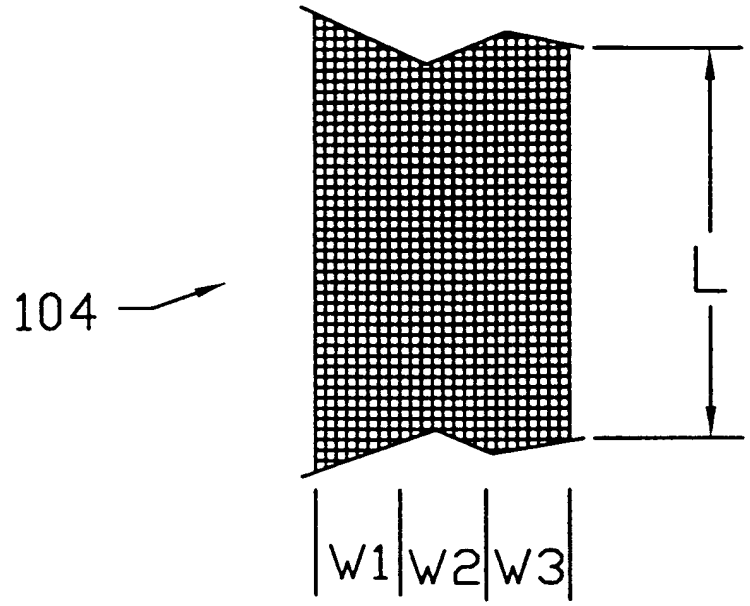


FIG. 32

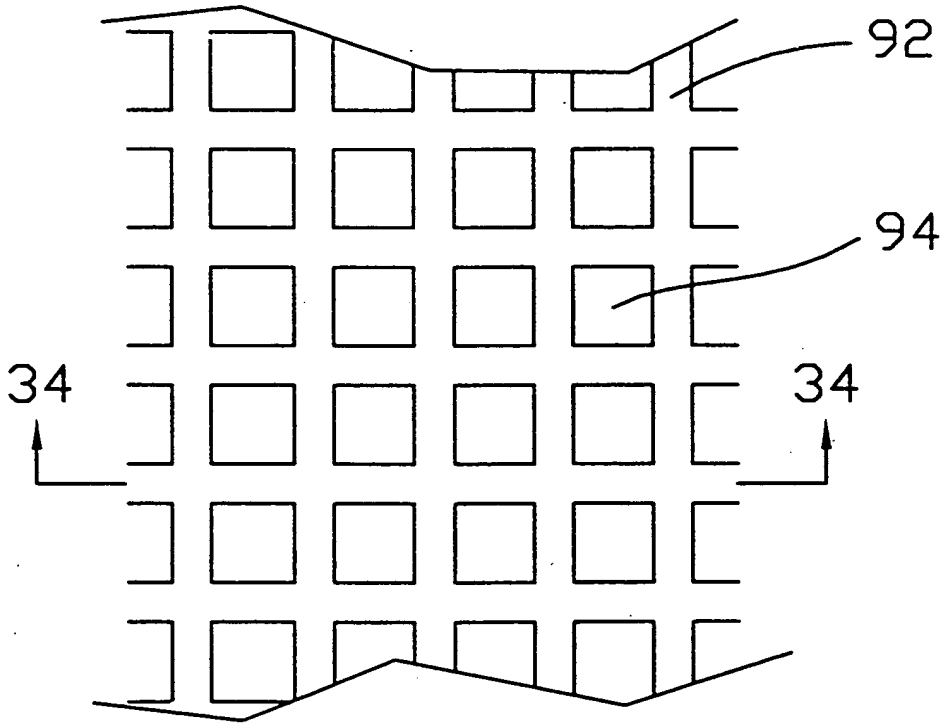


FIG. 33

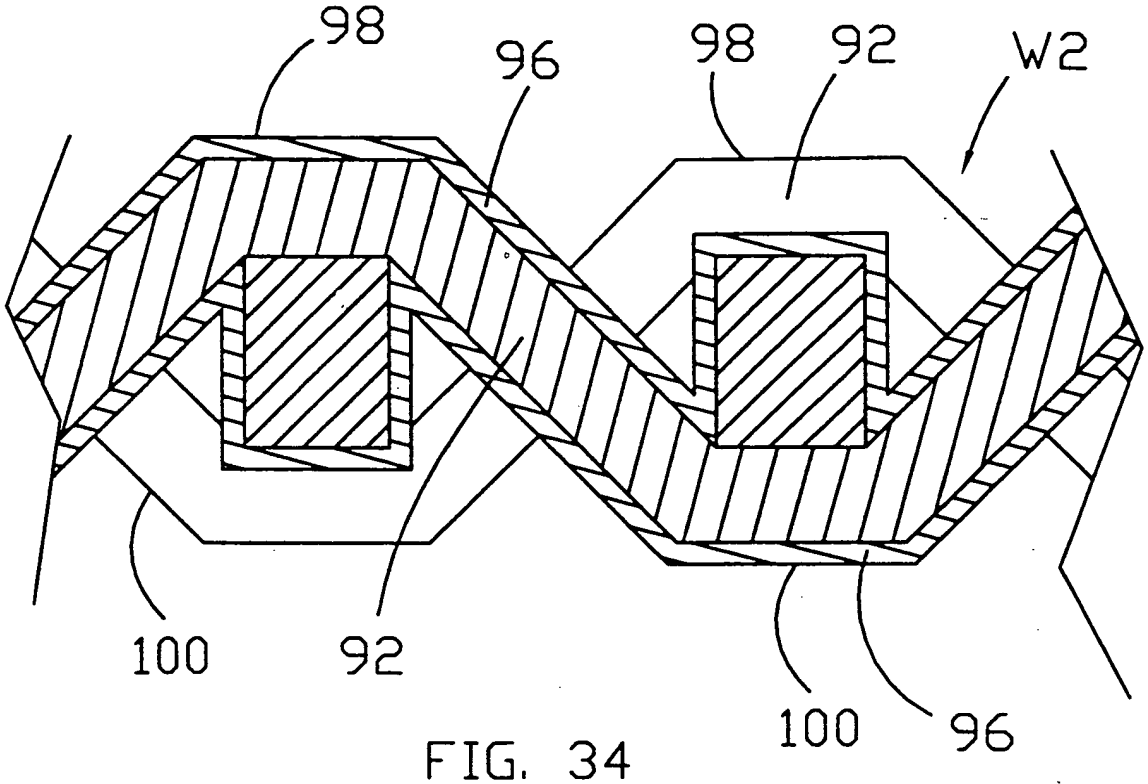


FIG. 34

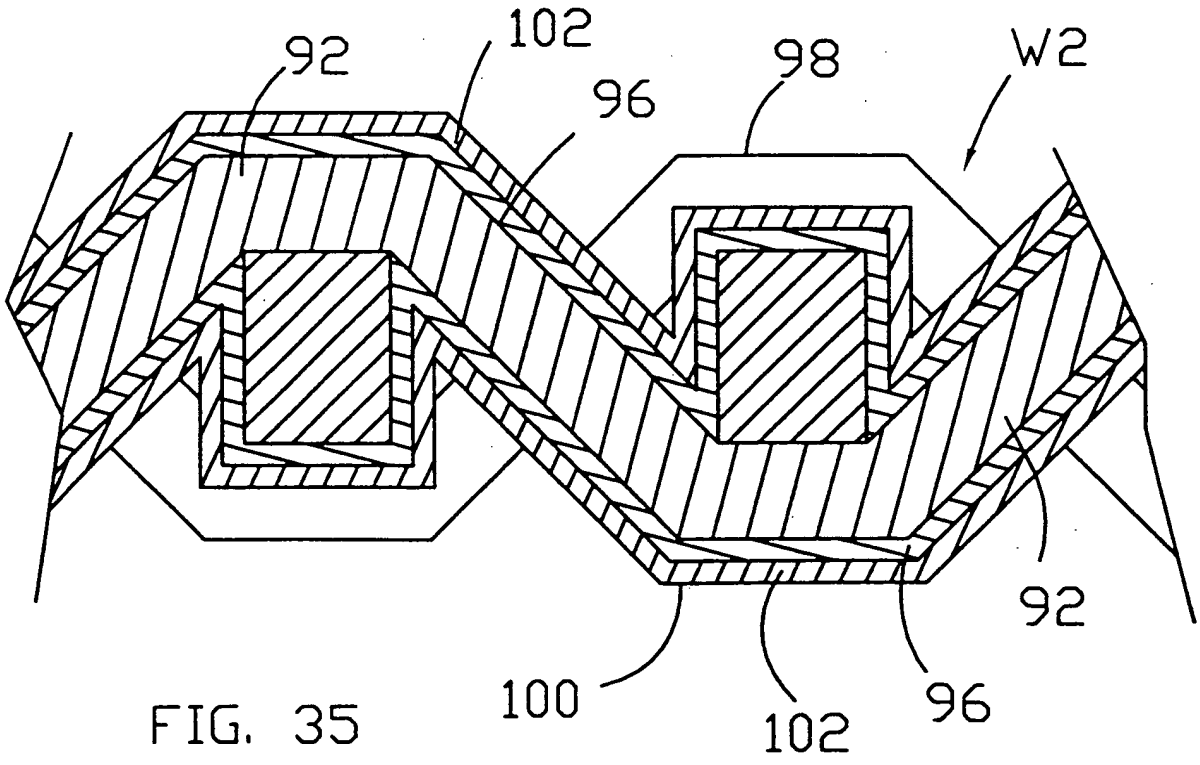


FIG. 35

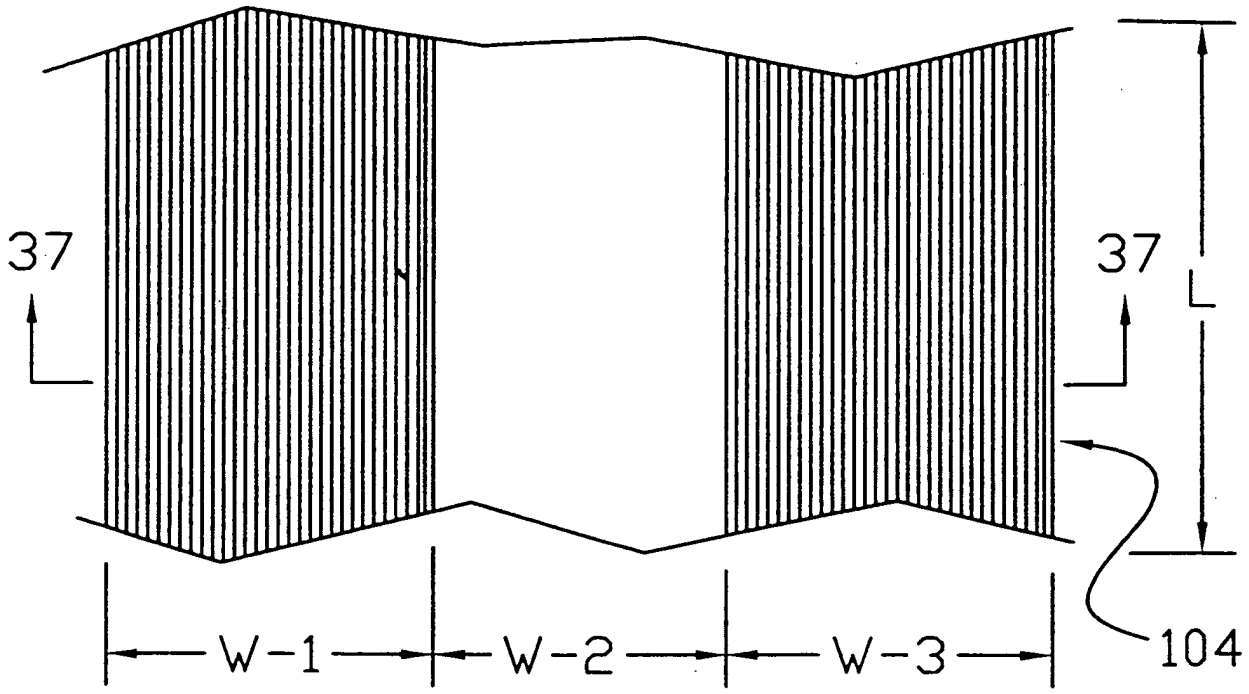


FIG. 36

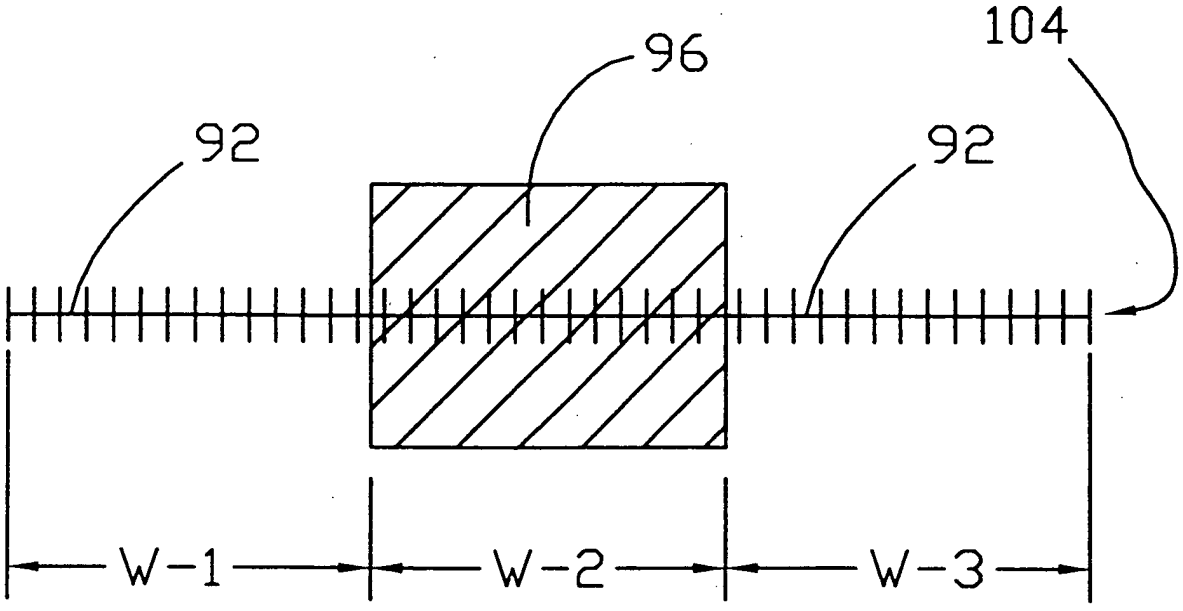


FIG. 37A

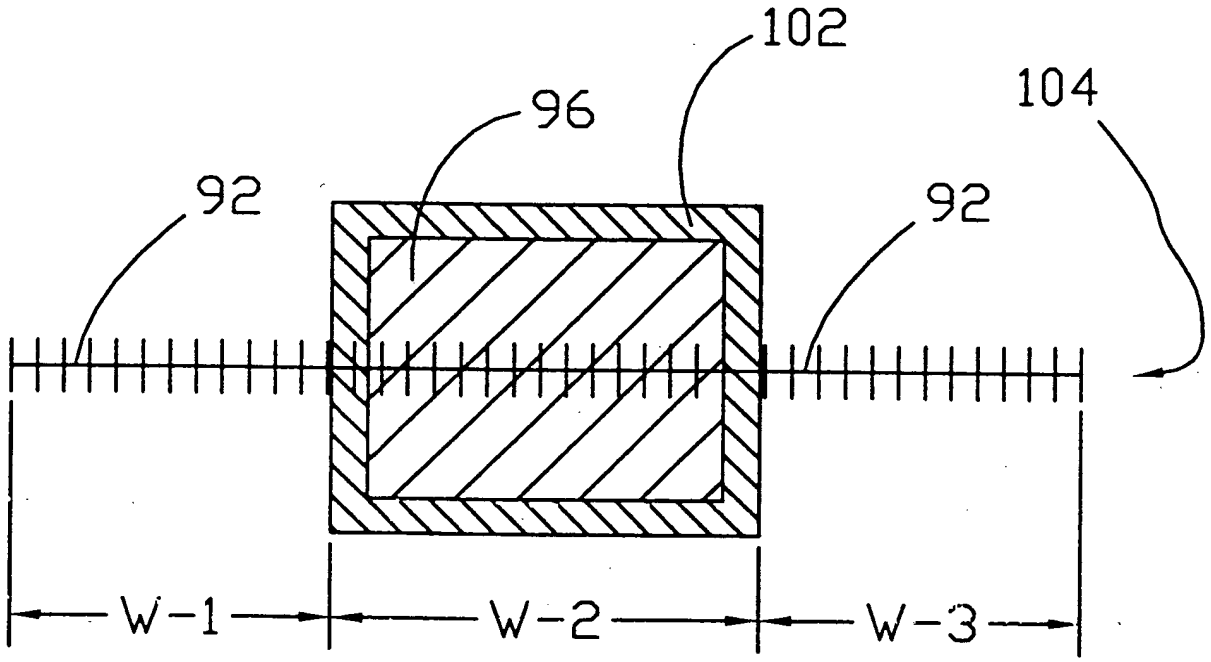


FIG. 37B

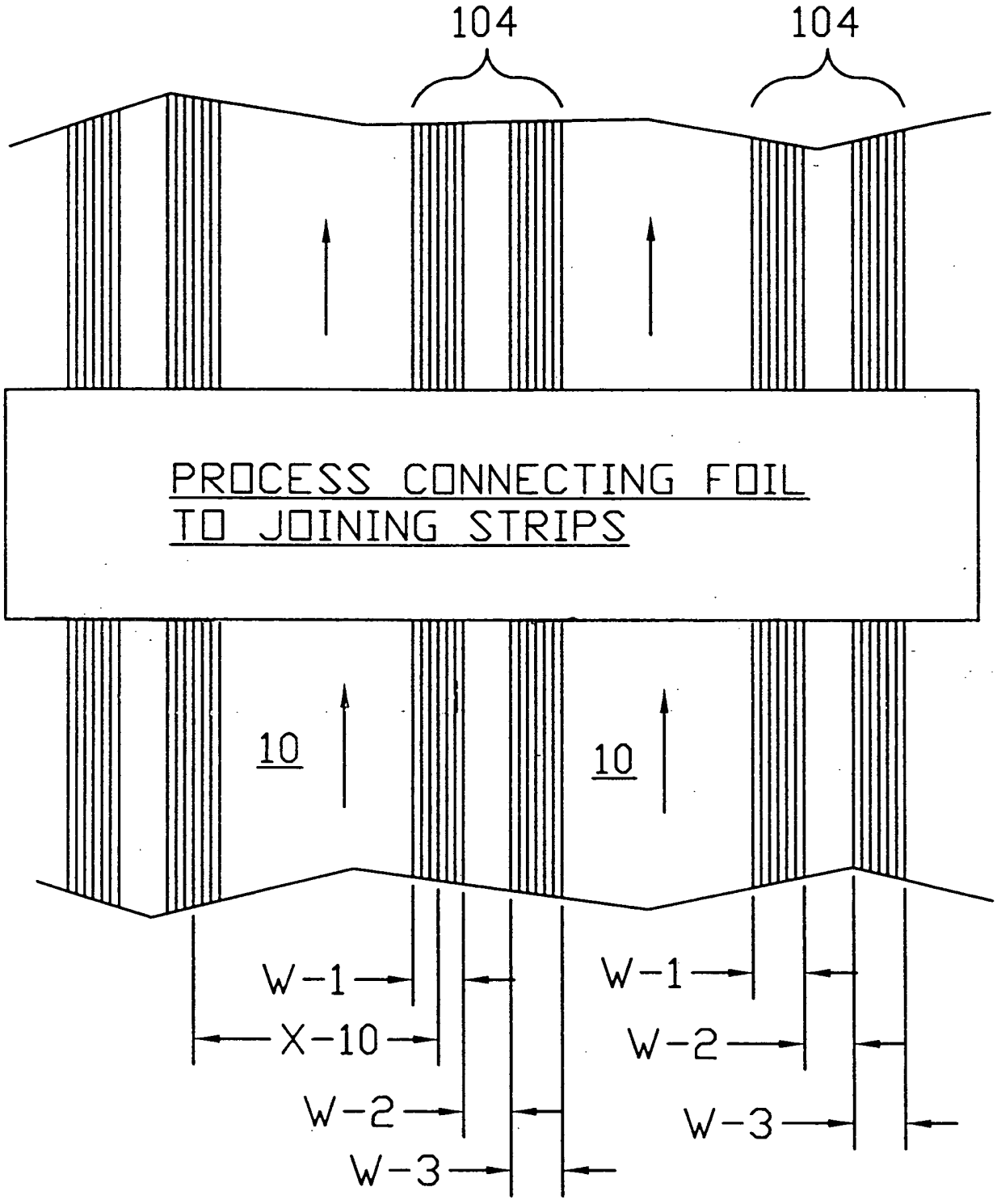

104
104
PROCESS CONNECTING FOIL
TO JOINING STRIPS
10
10
W-1
X-10
W-2
W-3
W-1
W-2
W-3

FIG. 38

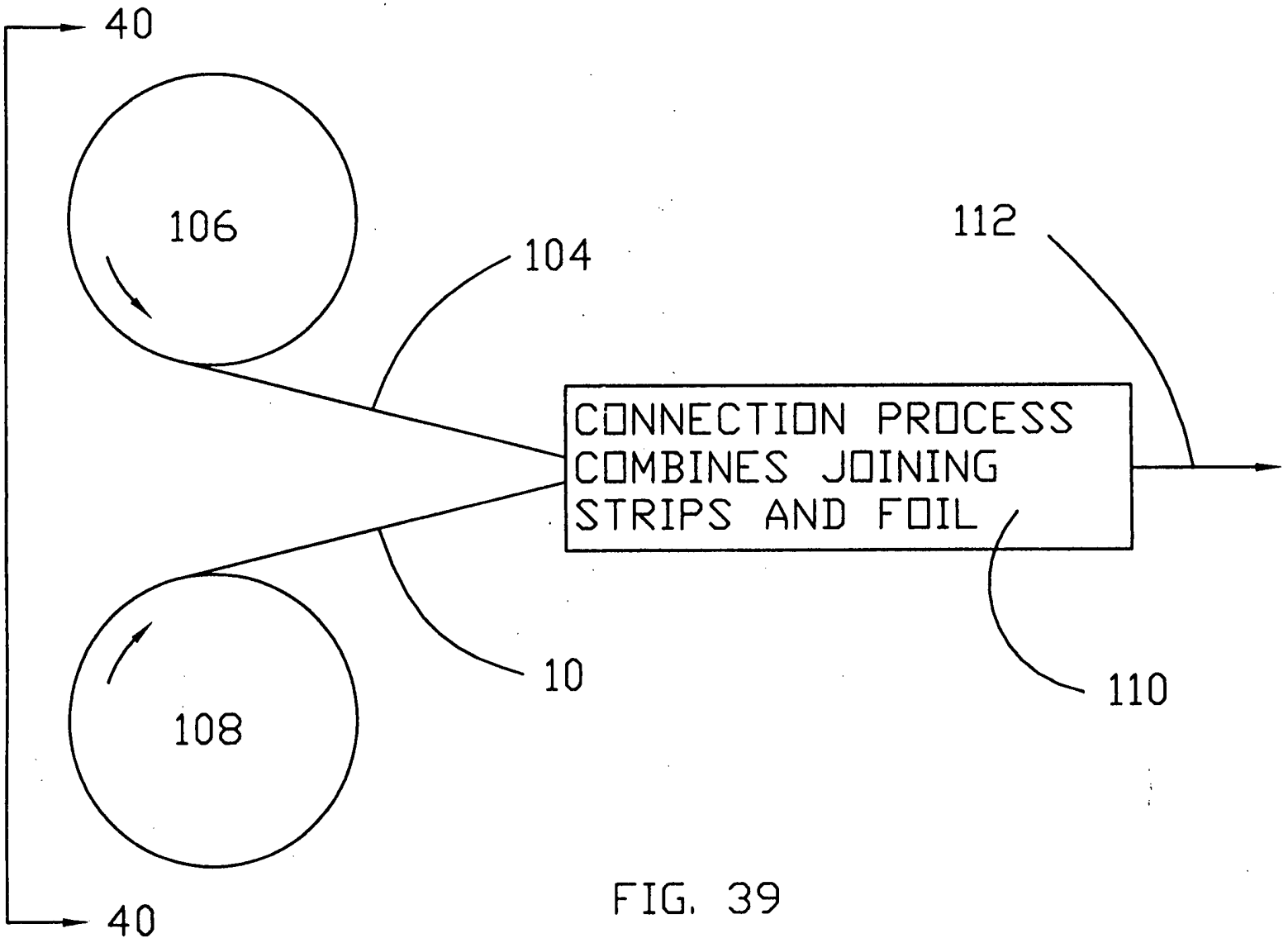

40
106
104
112
CONNECTION PROCESS
COMBINES JOINING
STRIPS AND FOIL
10
110
108
40

FIG. 39

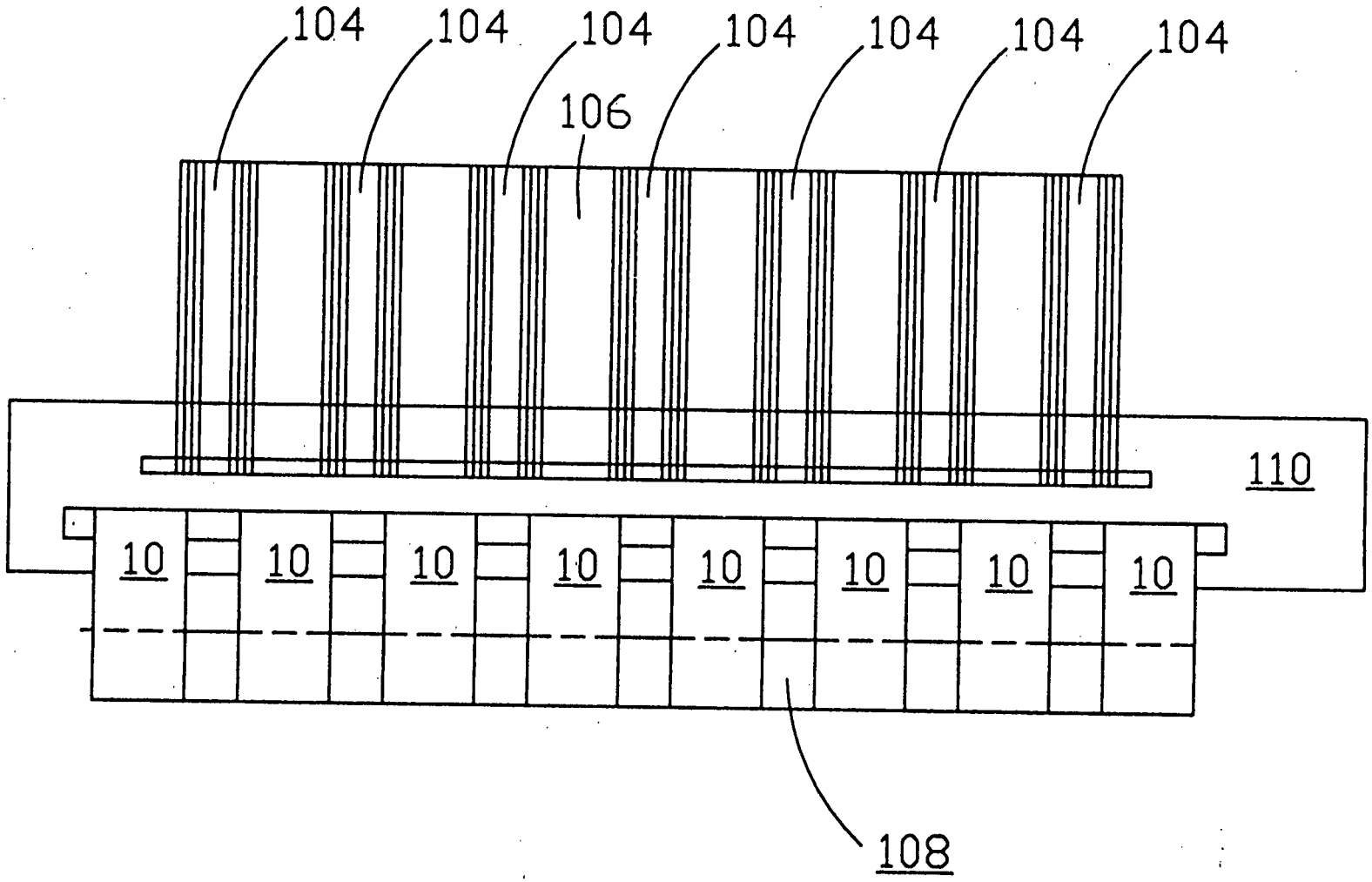


FIG. 40

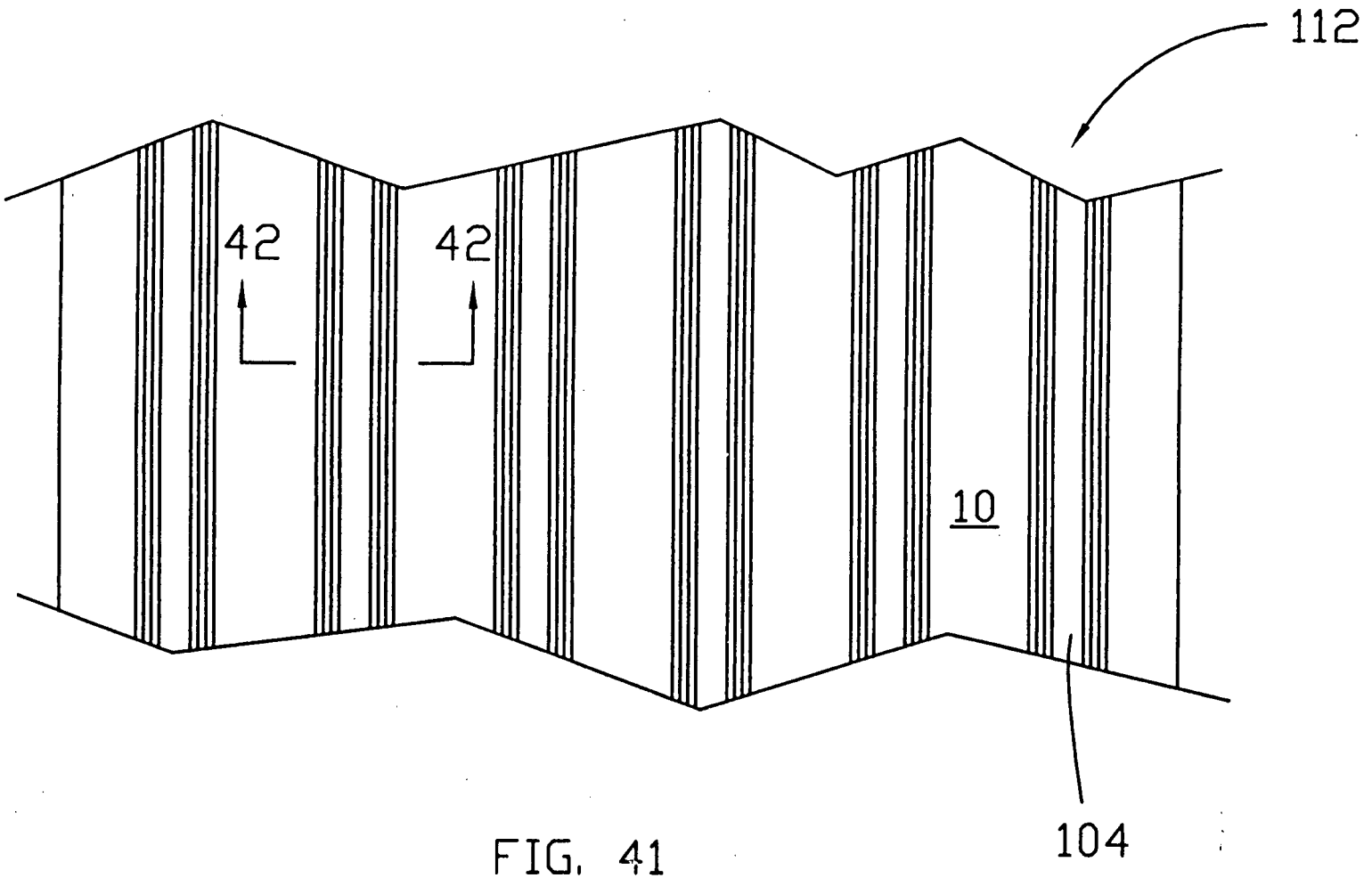


FIG. 41

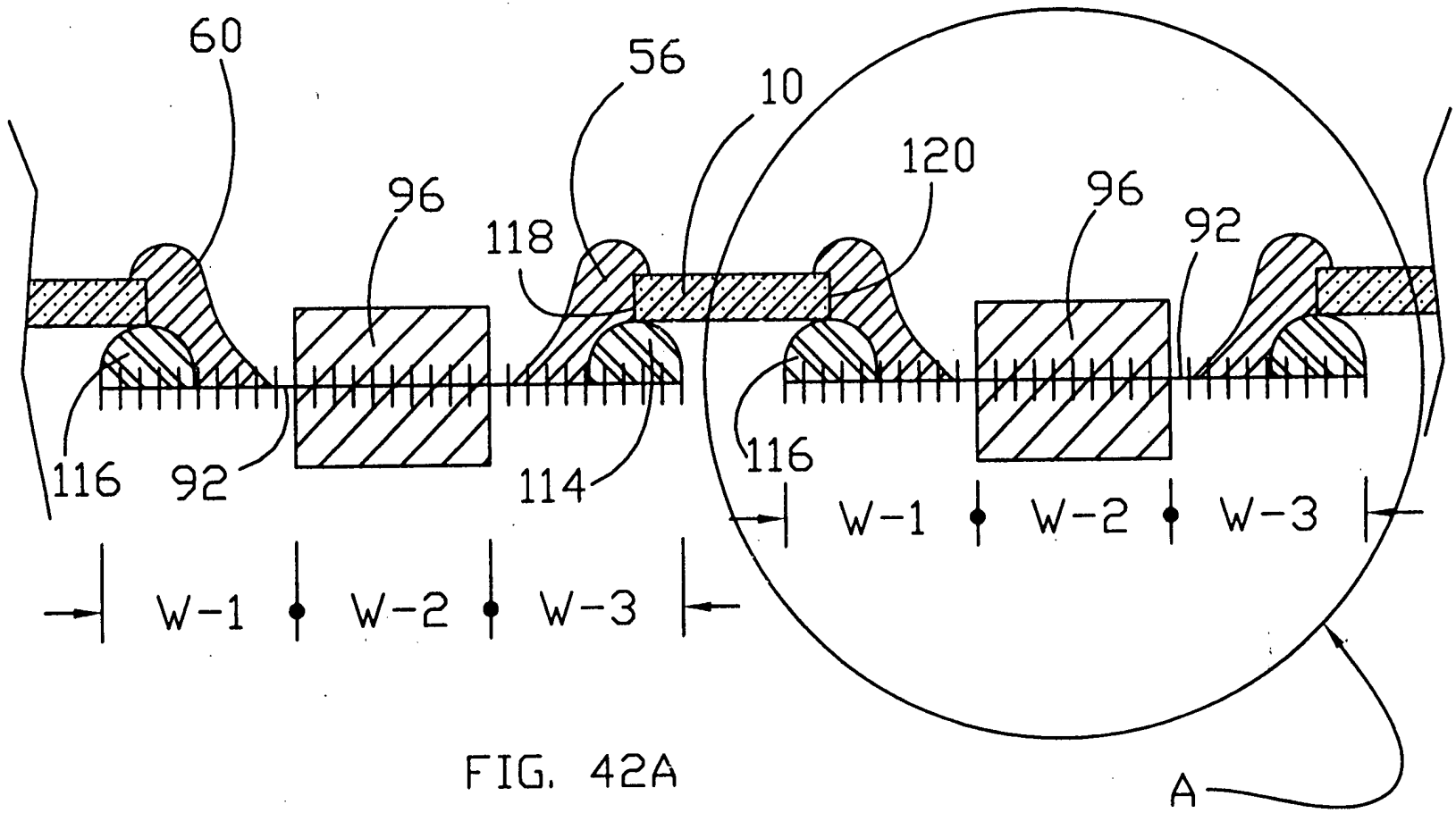


FIG. 42A

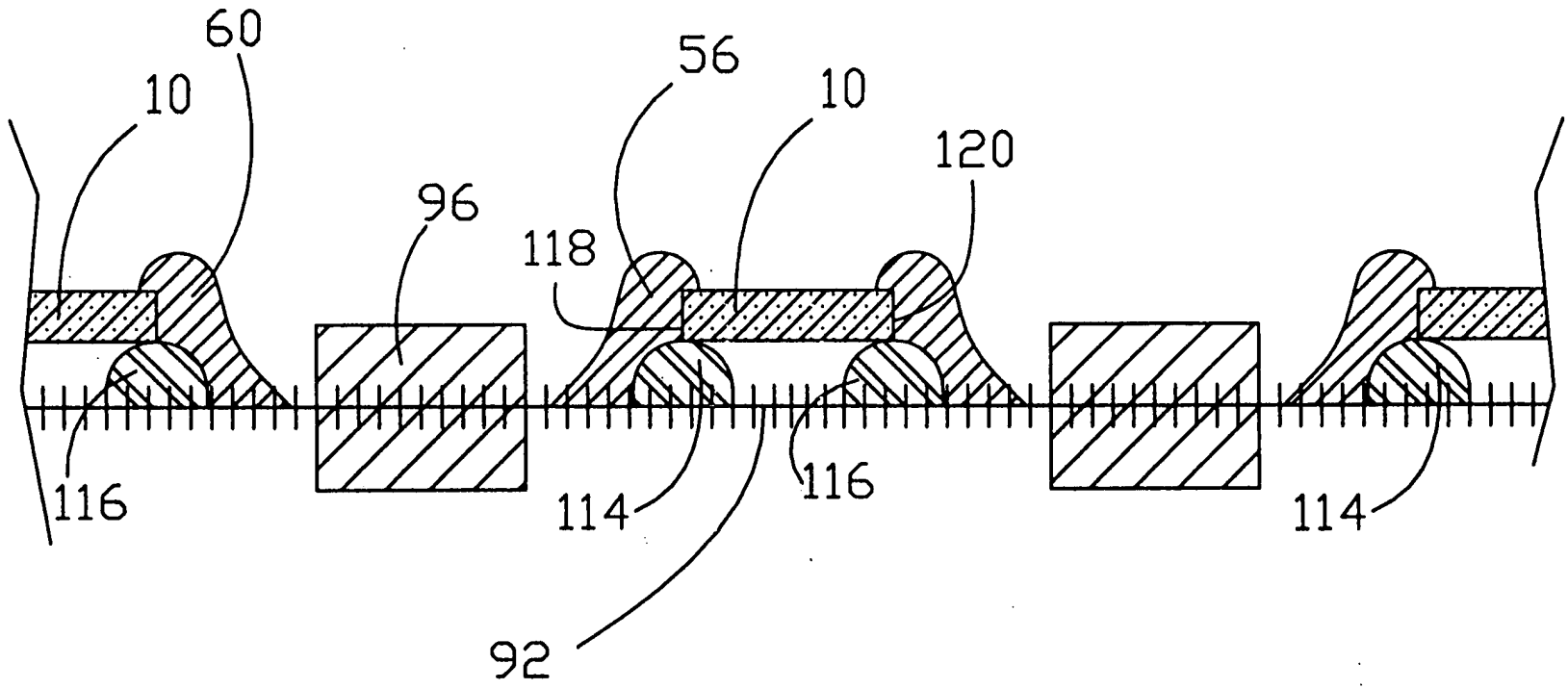


FIG. 42B

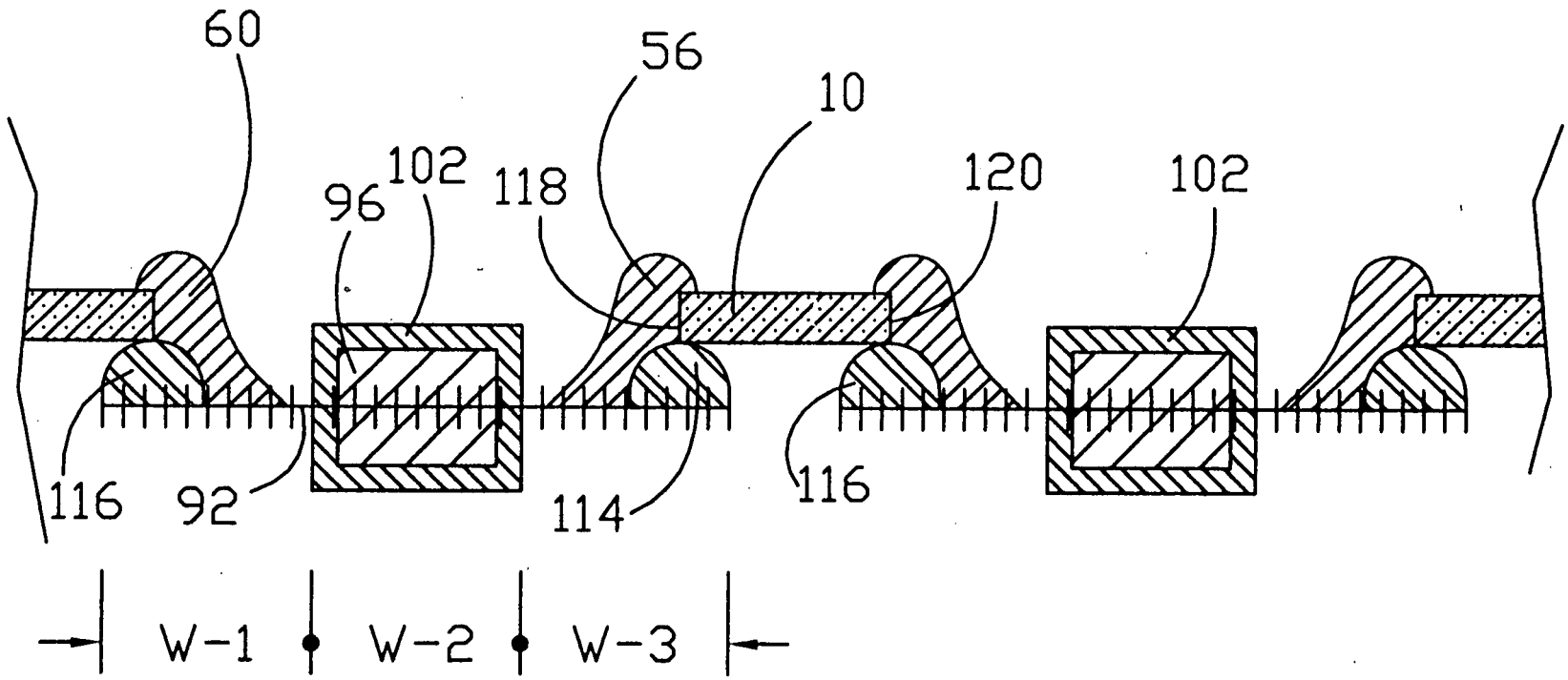


FIG. 42C

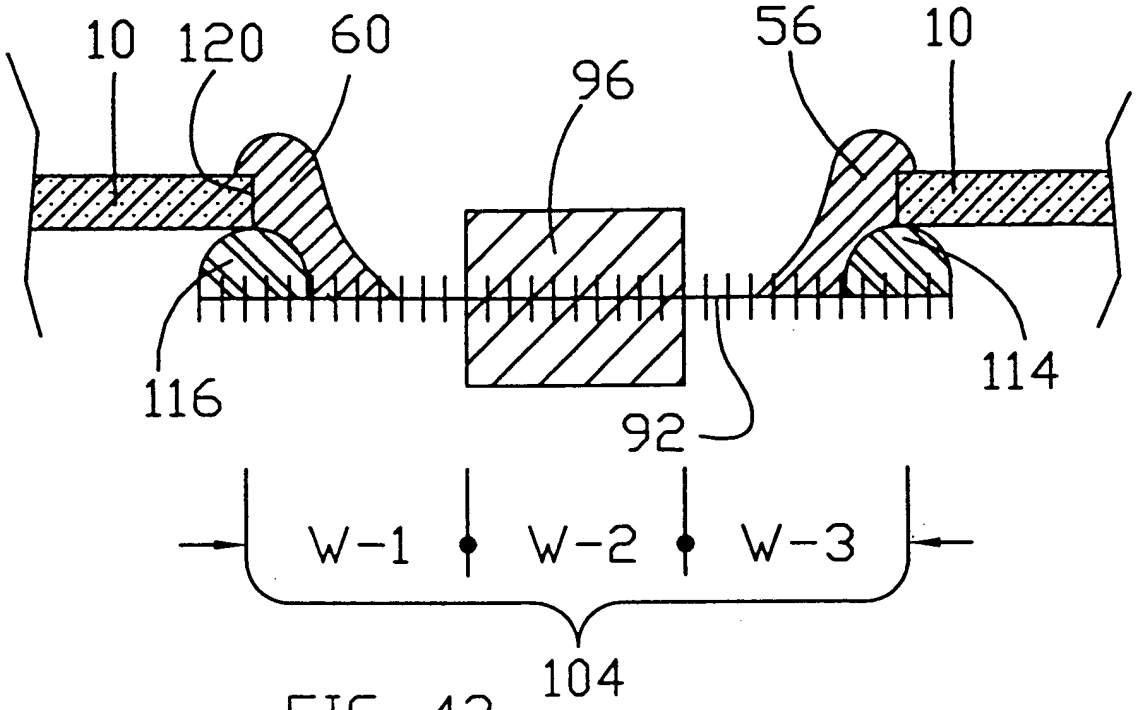

10
120
60
96
56
10
116
92
114
W-1
W-2
W-3
104

FIG. 43

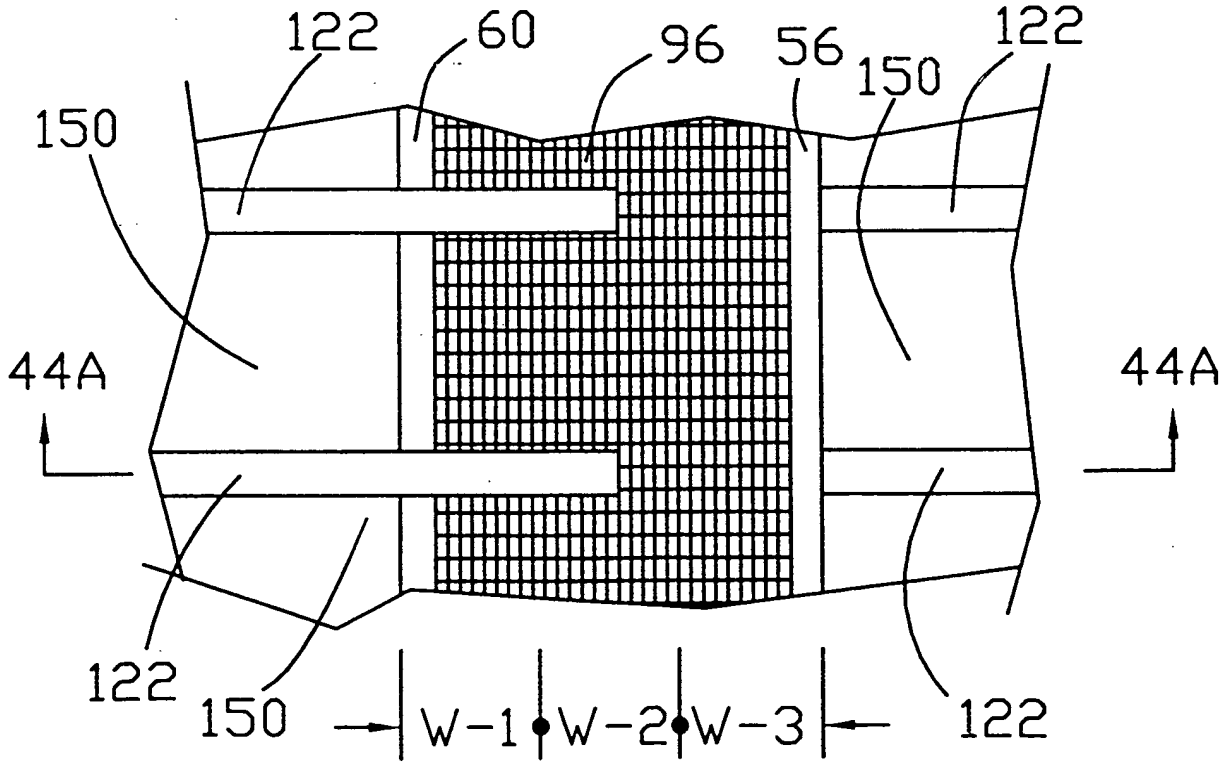

122
60
96
56
150
122
150
44A
44A
122
150
W-1
W-2
W-3
122

FIG. 44

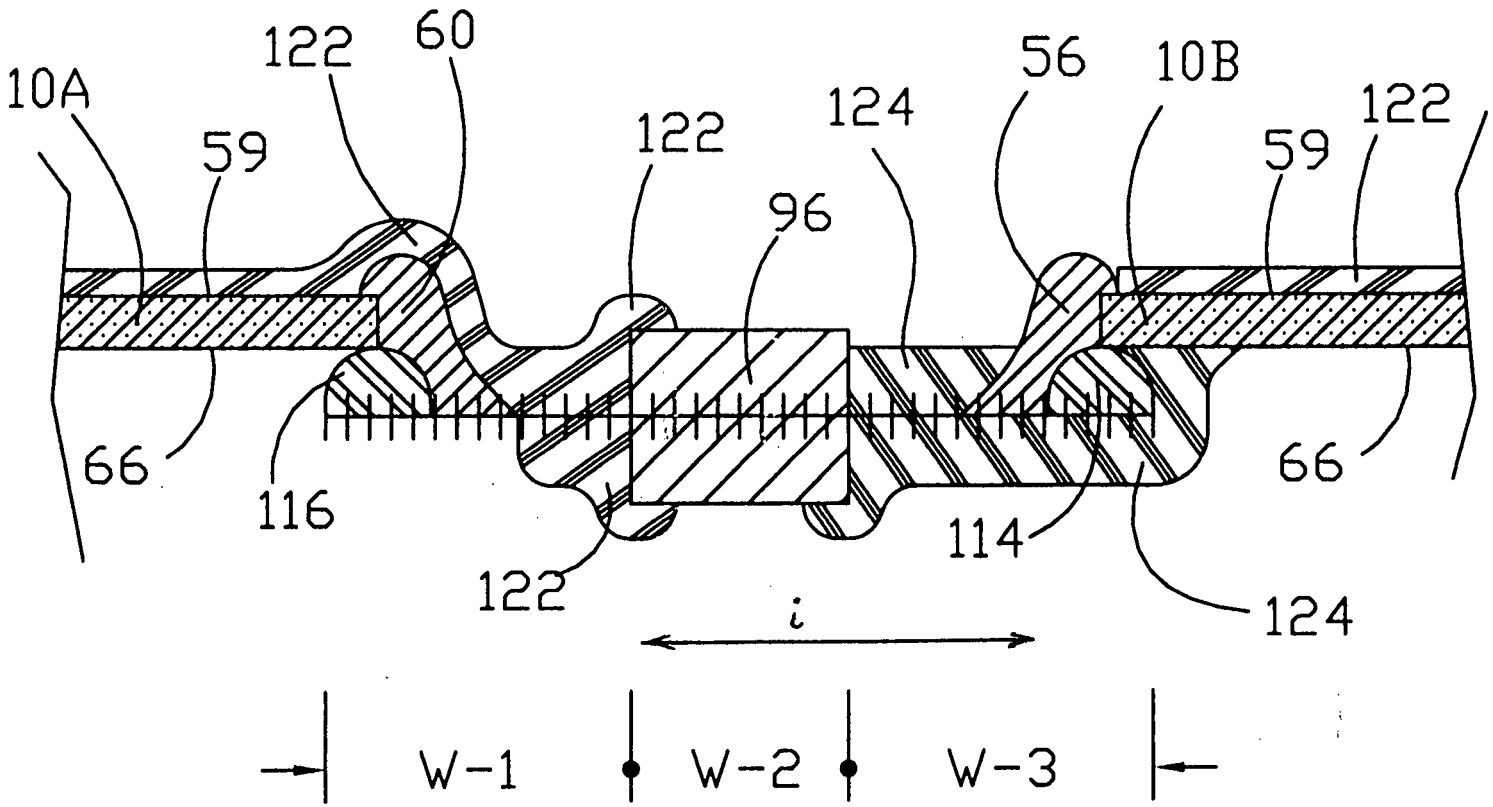

10A
122
60
59
122
96
124
56
10B
59
122
66
116
122
114
124
66
i
W-1
W-2
W-3

FIG. 44A

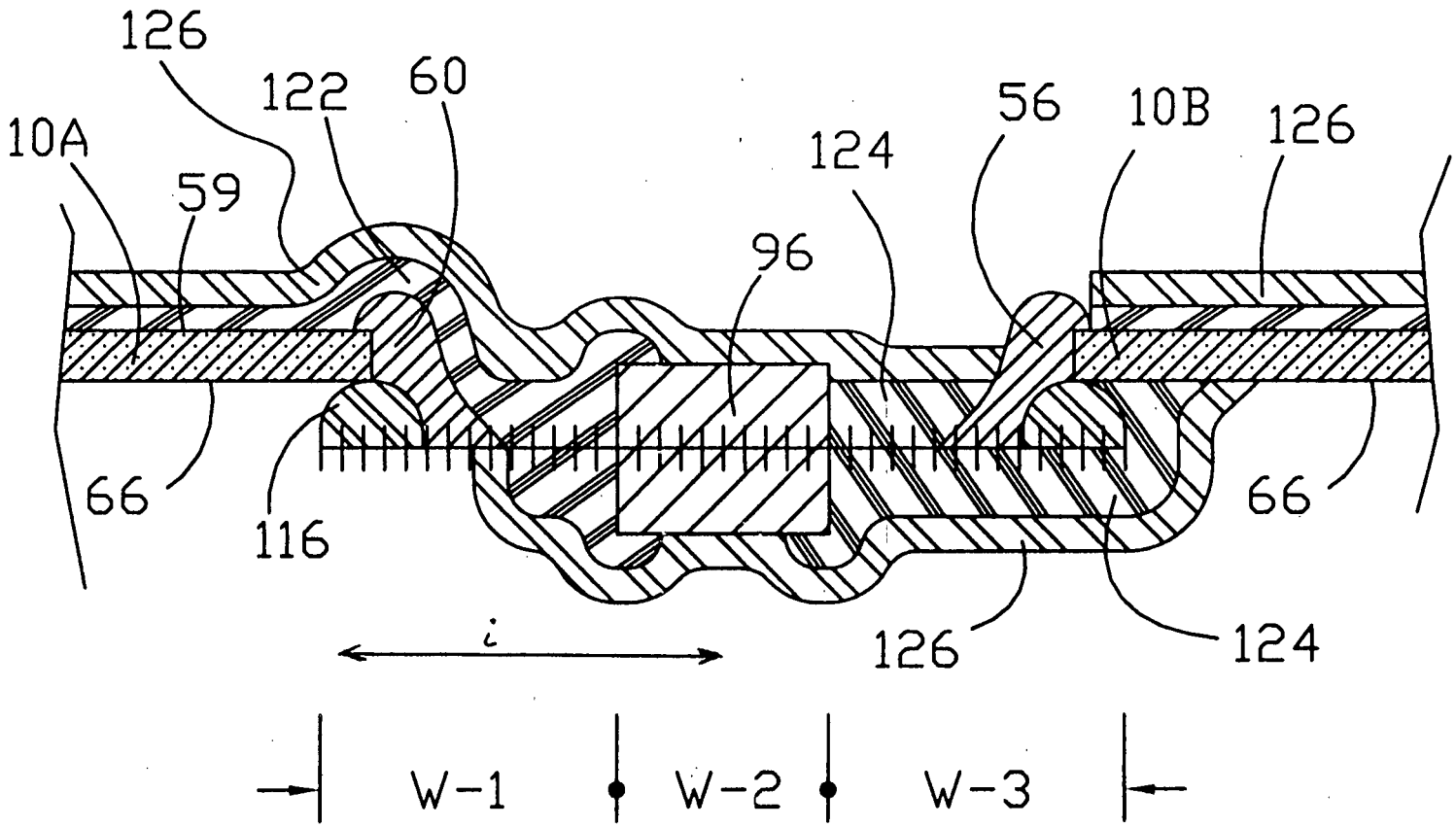


FIG. 45

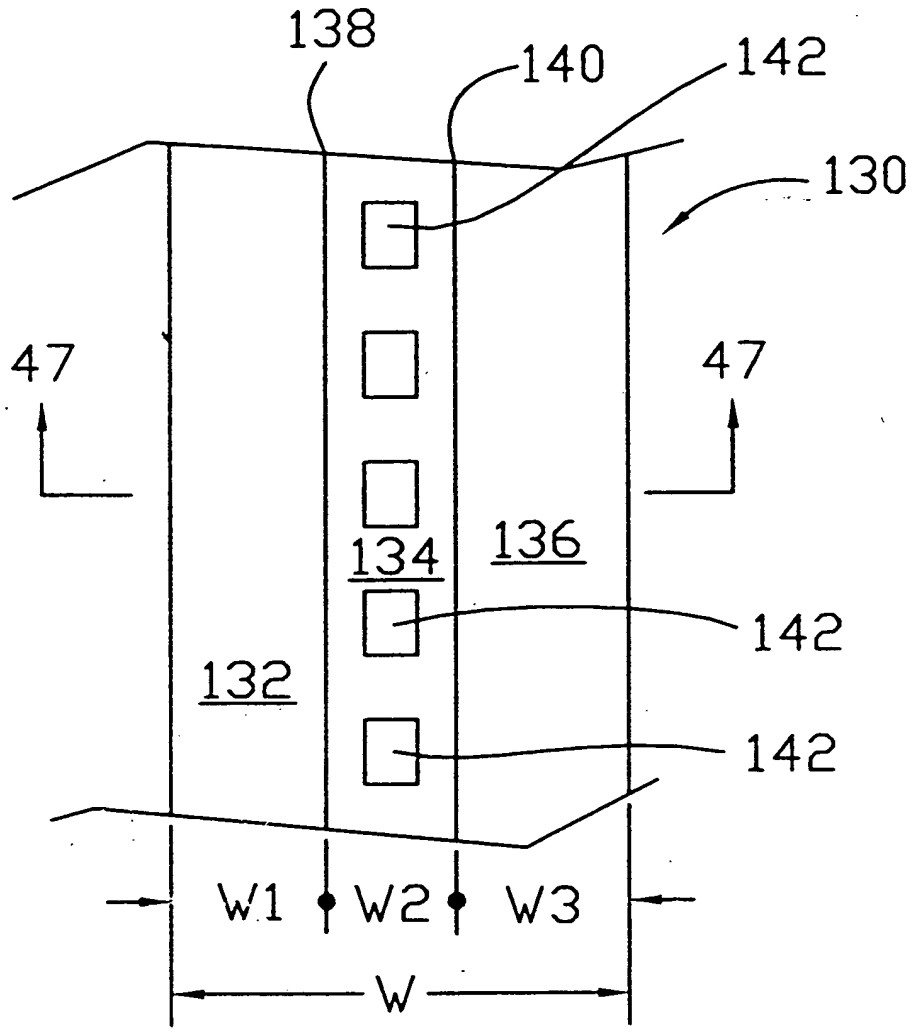

138
140
142
130
47
47
134
136
142
132
142
W1
W2
W3
W

FIG. 46

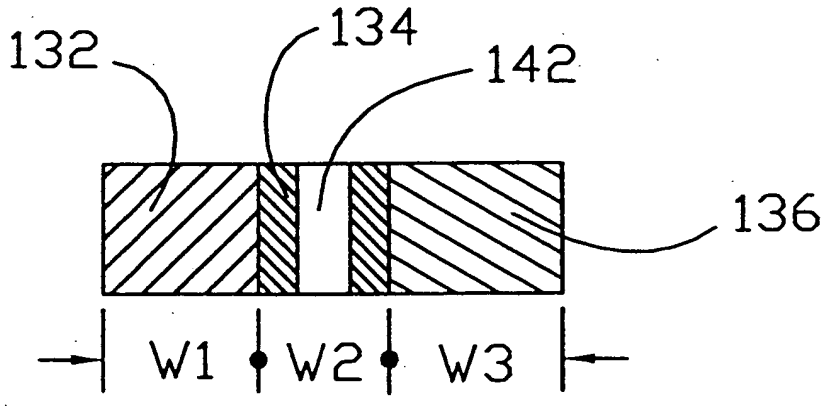

132
134
142
136
W1
W2
W3

FIG. 47

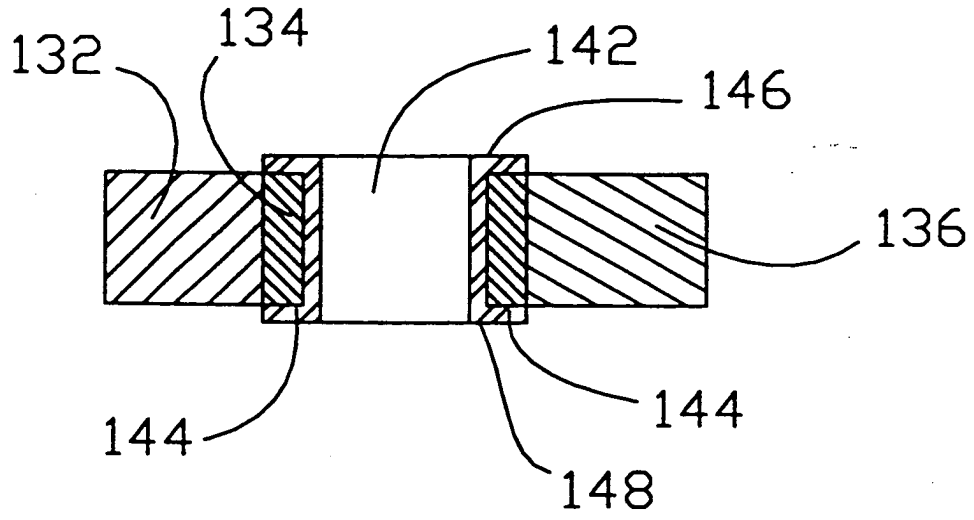


FIG. 48

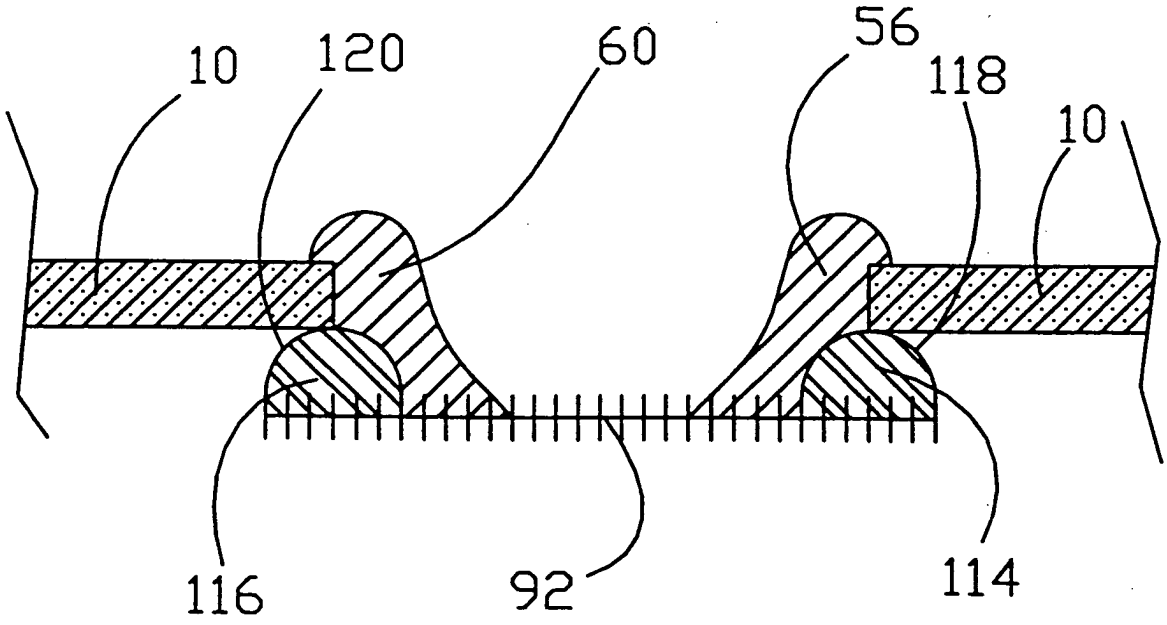


FIG. 49

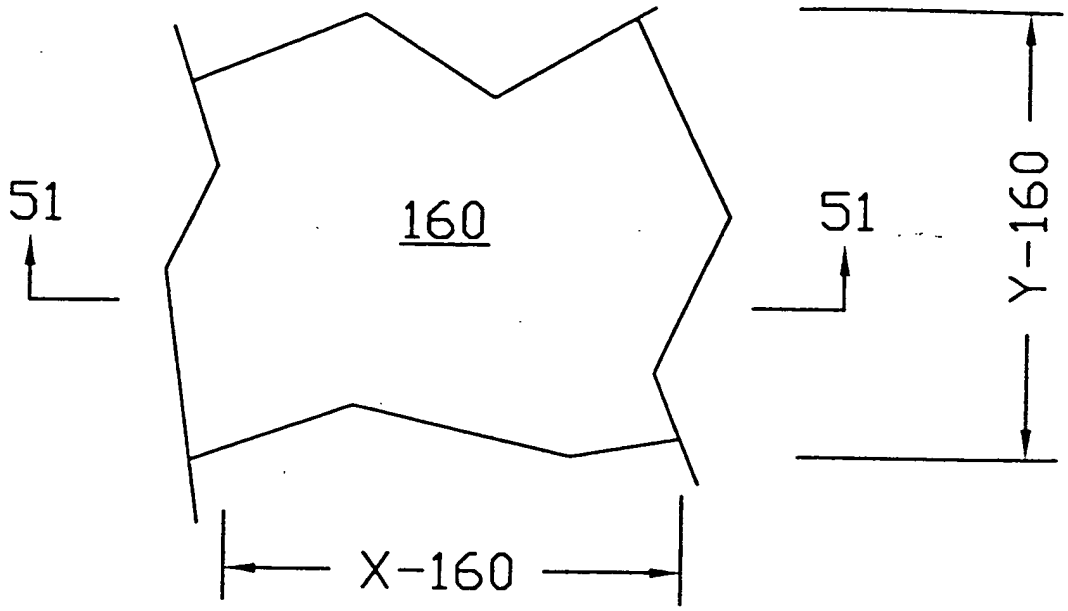


FIG. 50

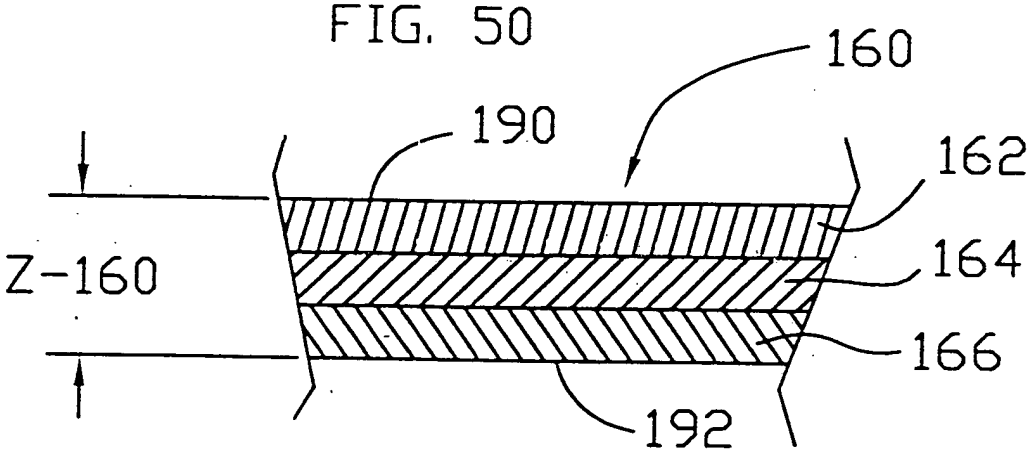


FIG. 51

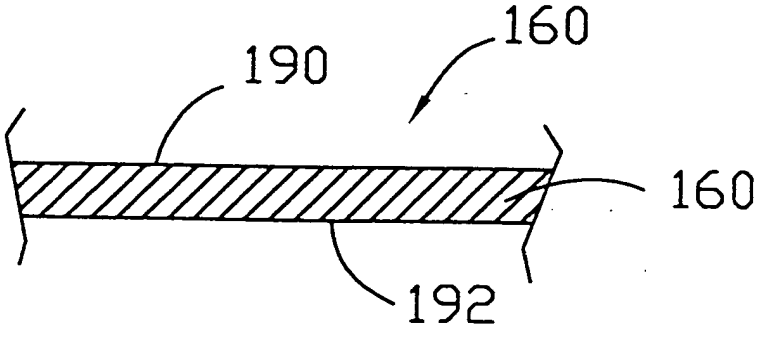


FIG. 52

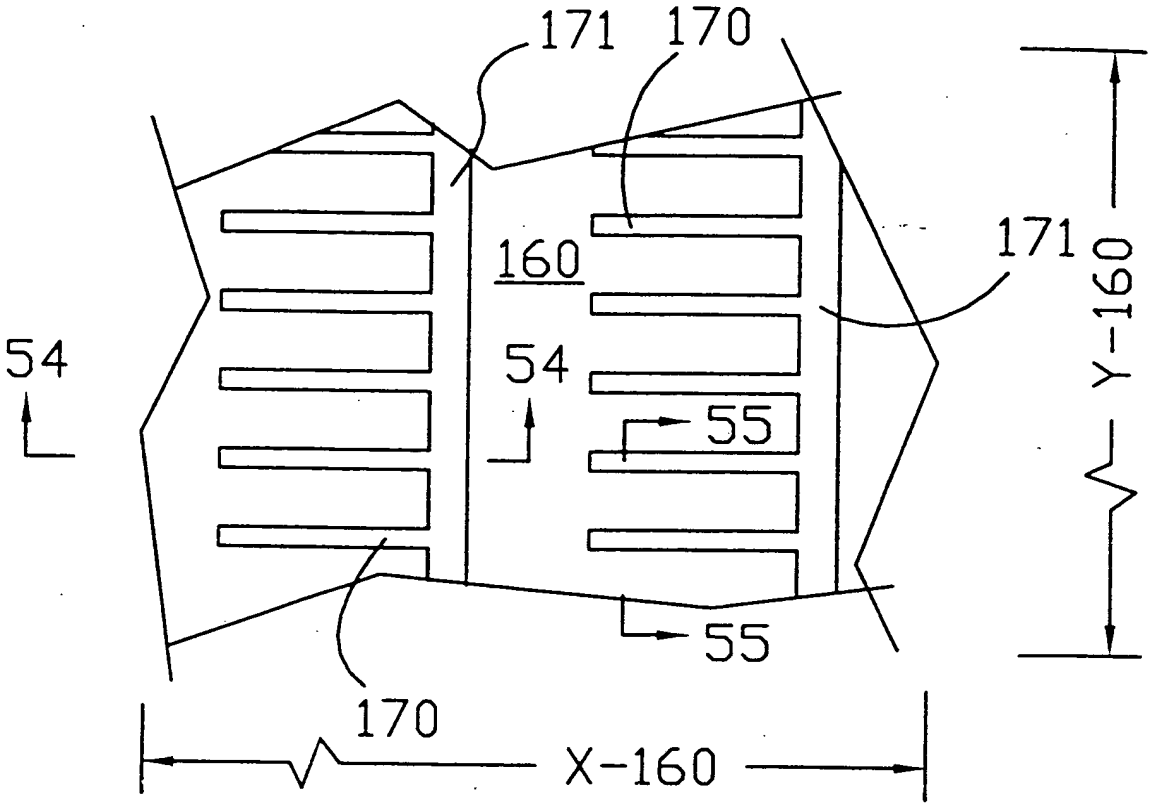


FIG. 53

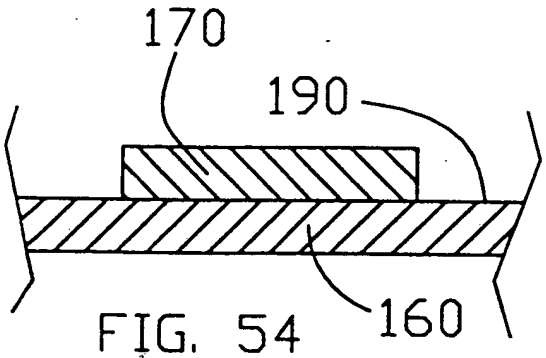


FIG. 54

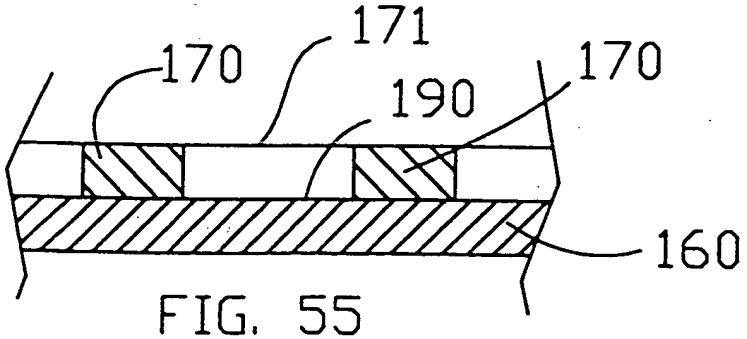


FIG. 55

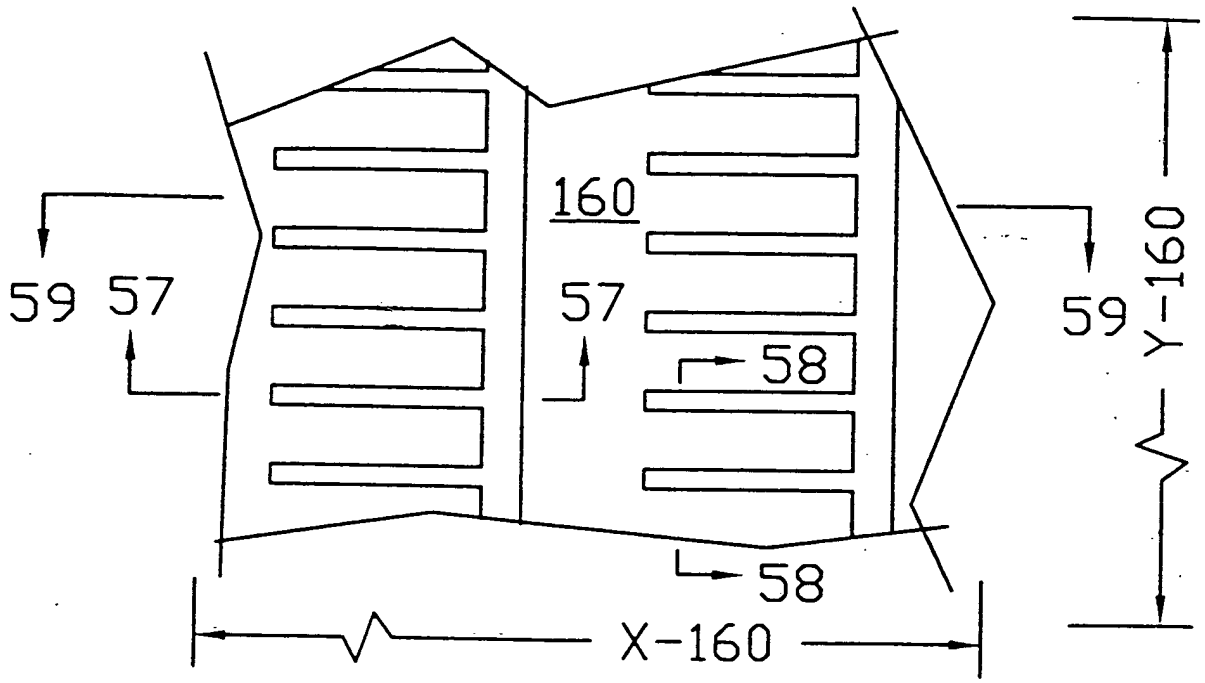


FIG. 56

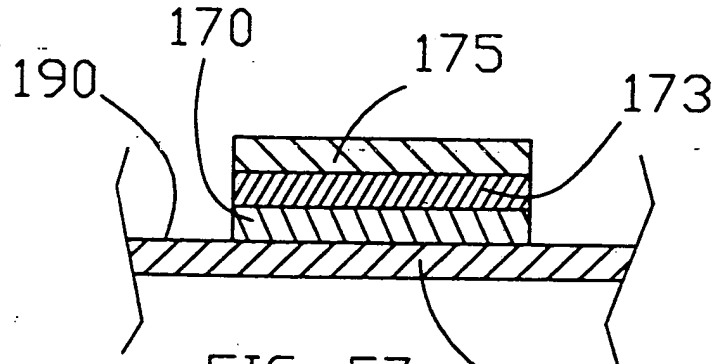


FIG. 57

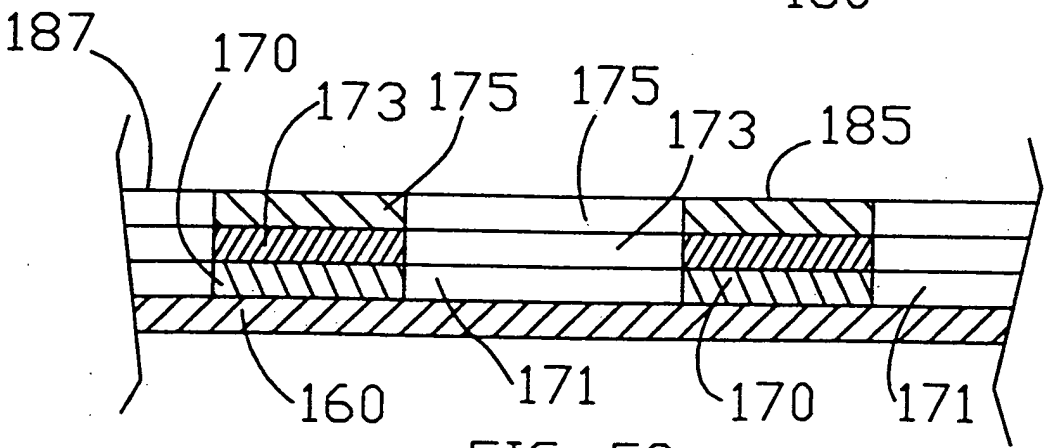


FIG. 58

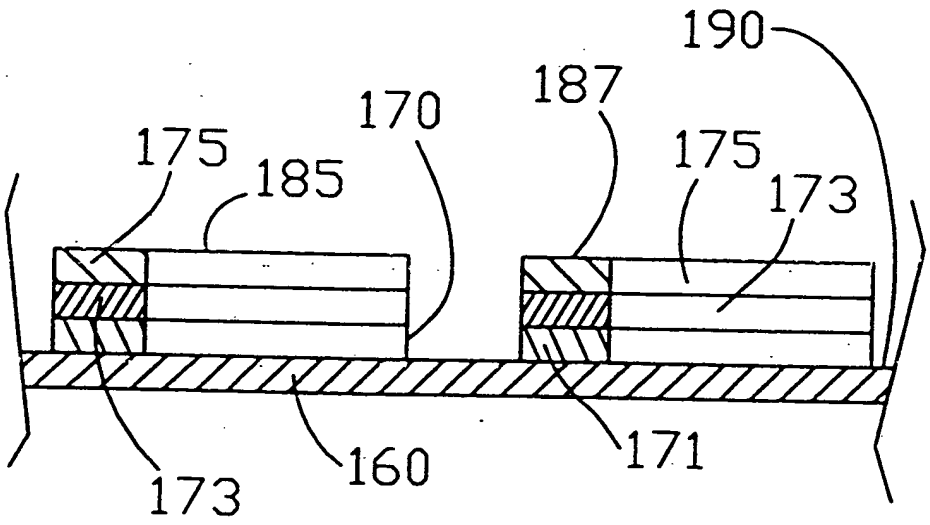


FIG. 59

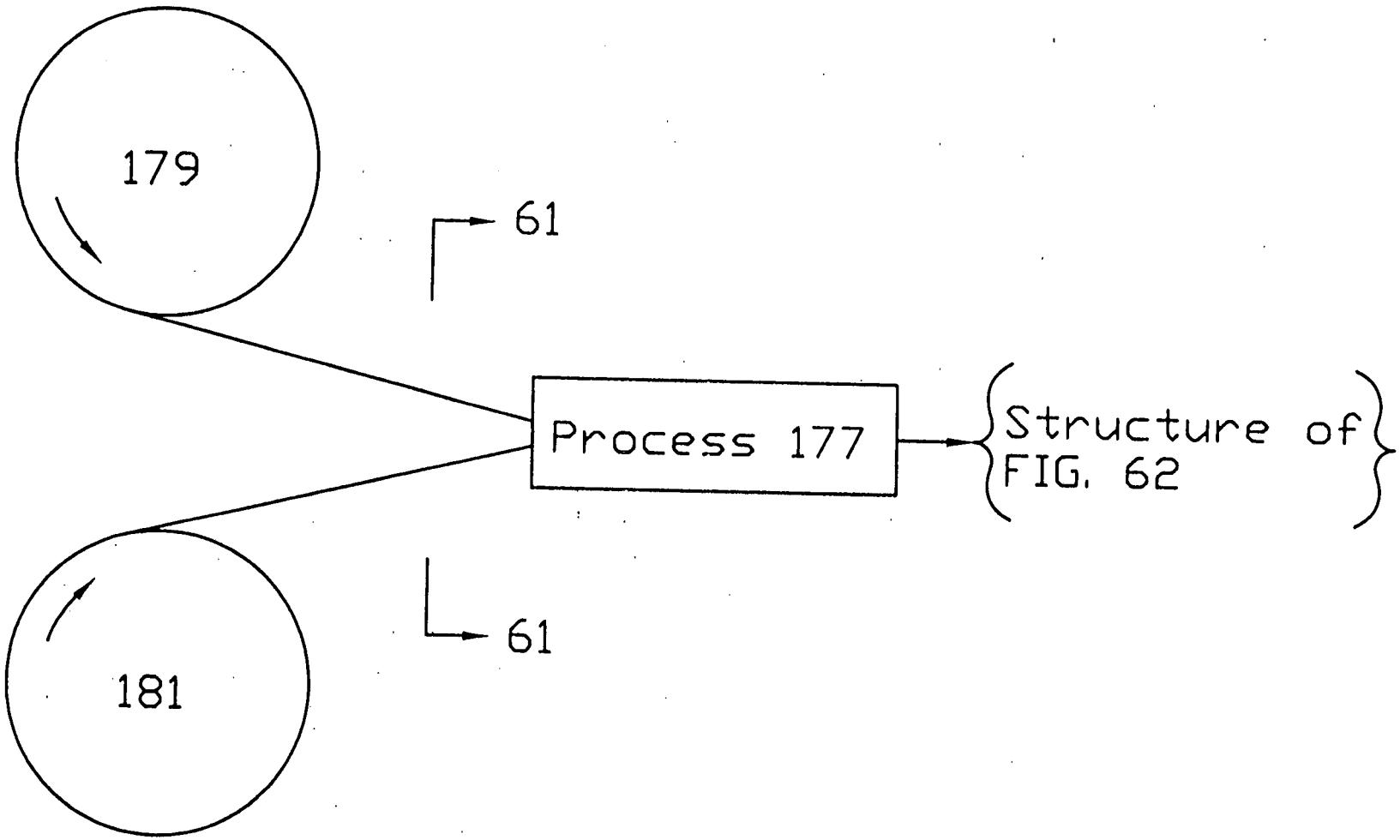


FIG. 60

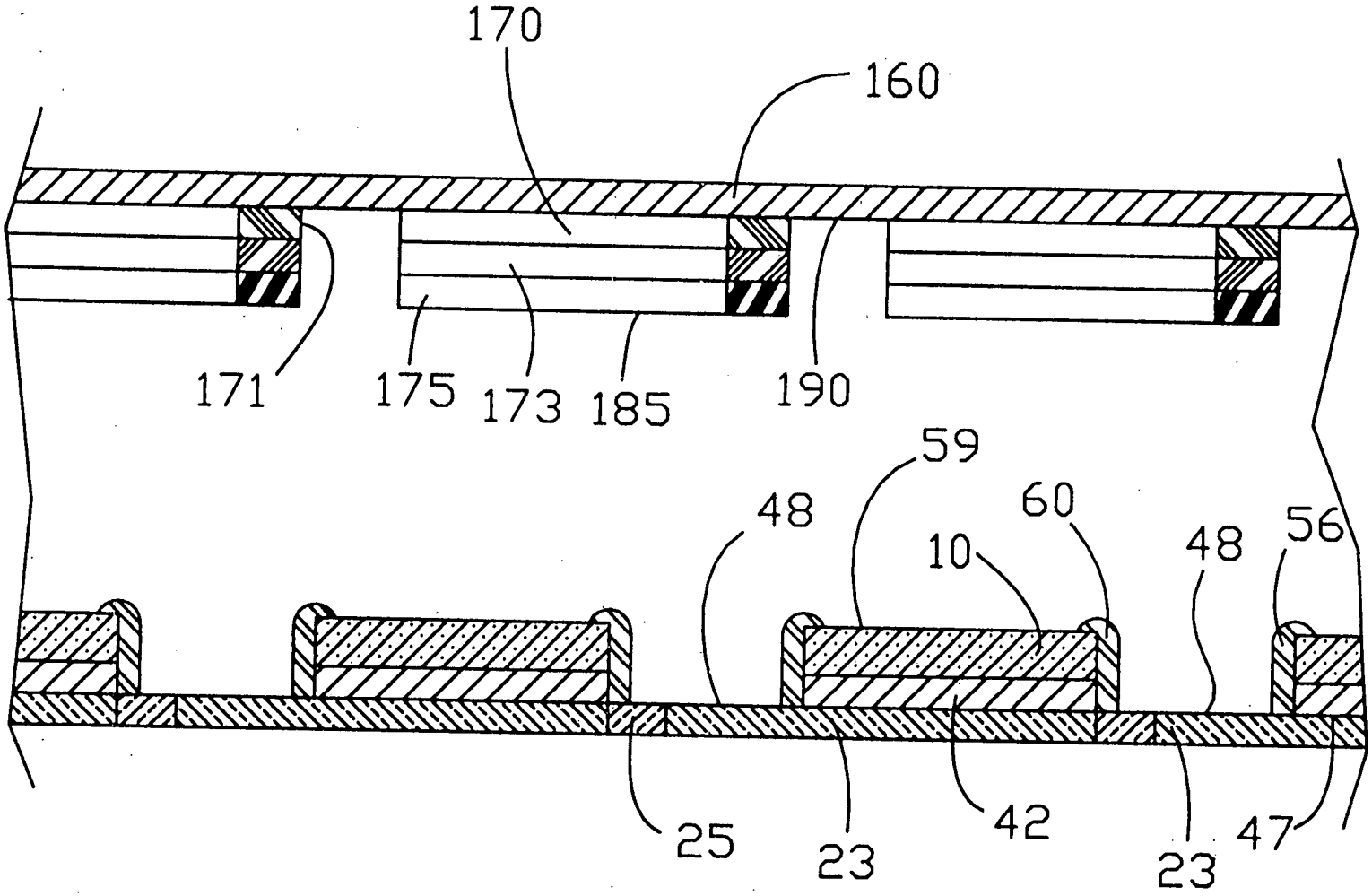


FIG. 61

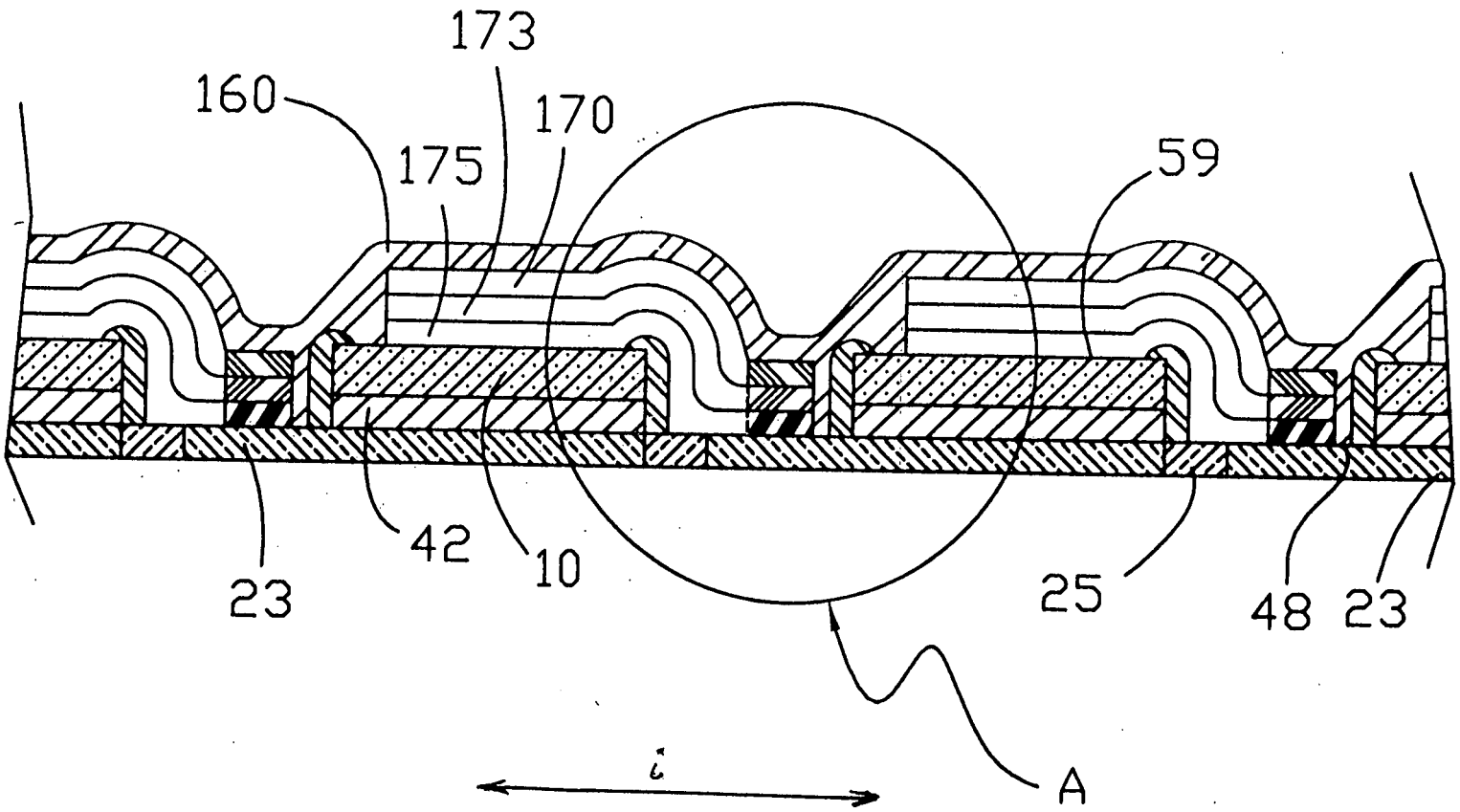


FIG. 62

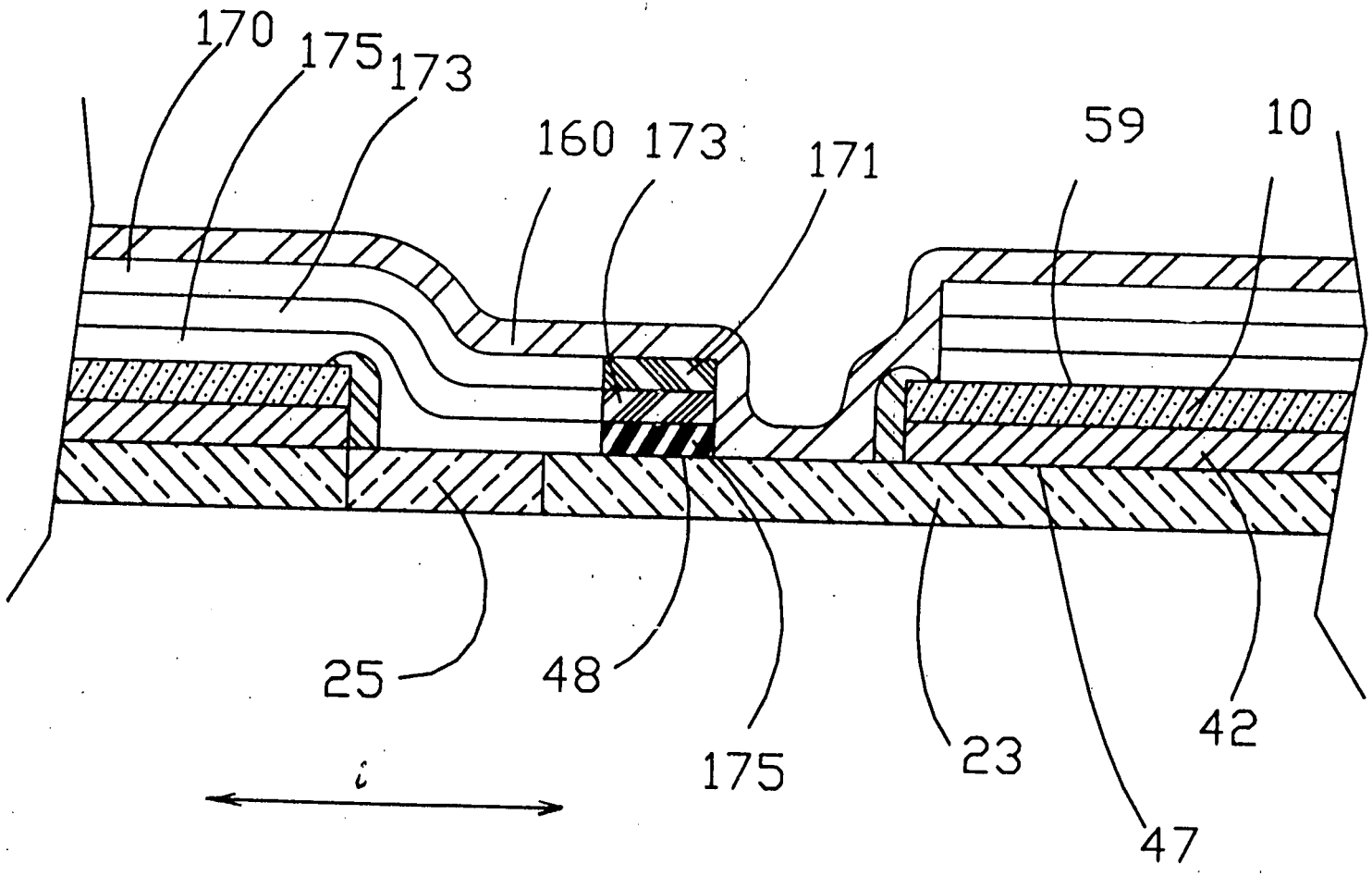


FIG. 63

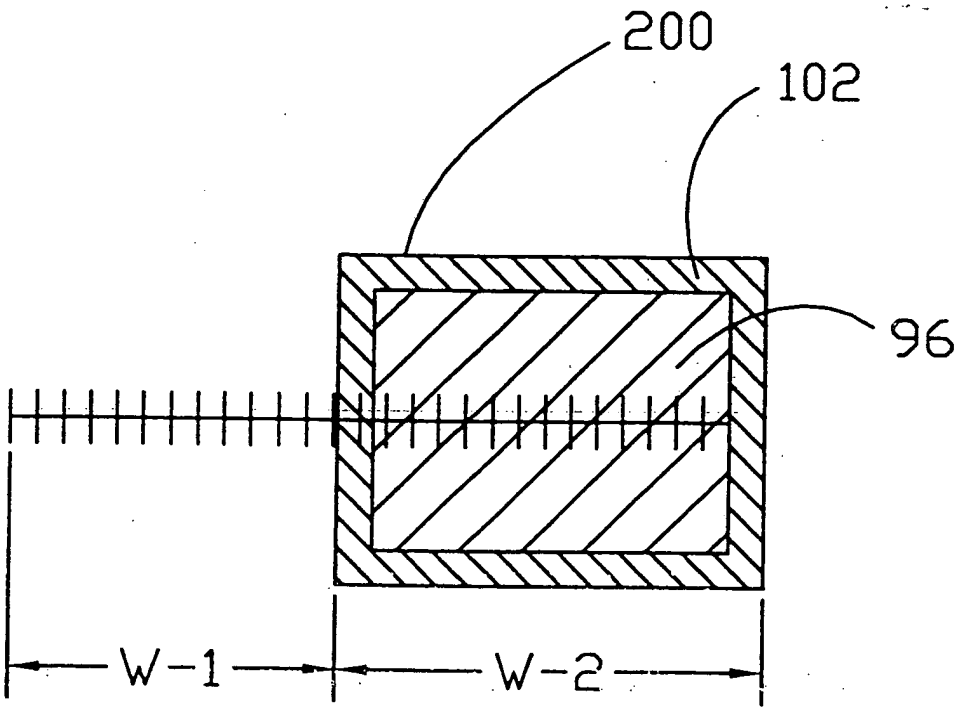


FIG. 64

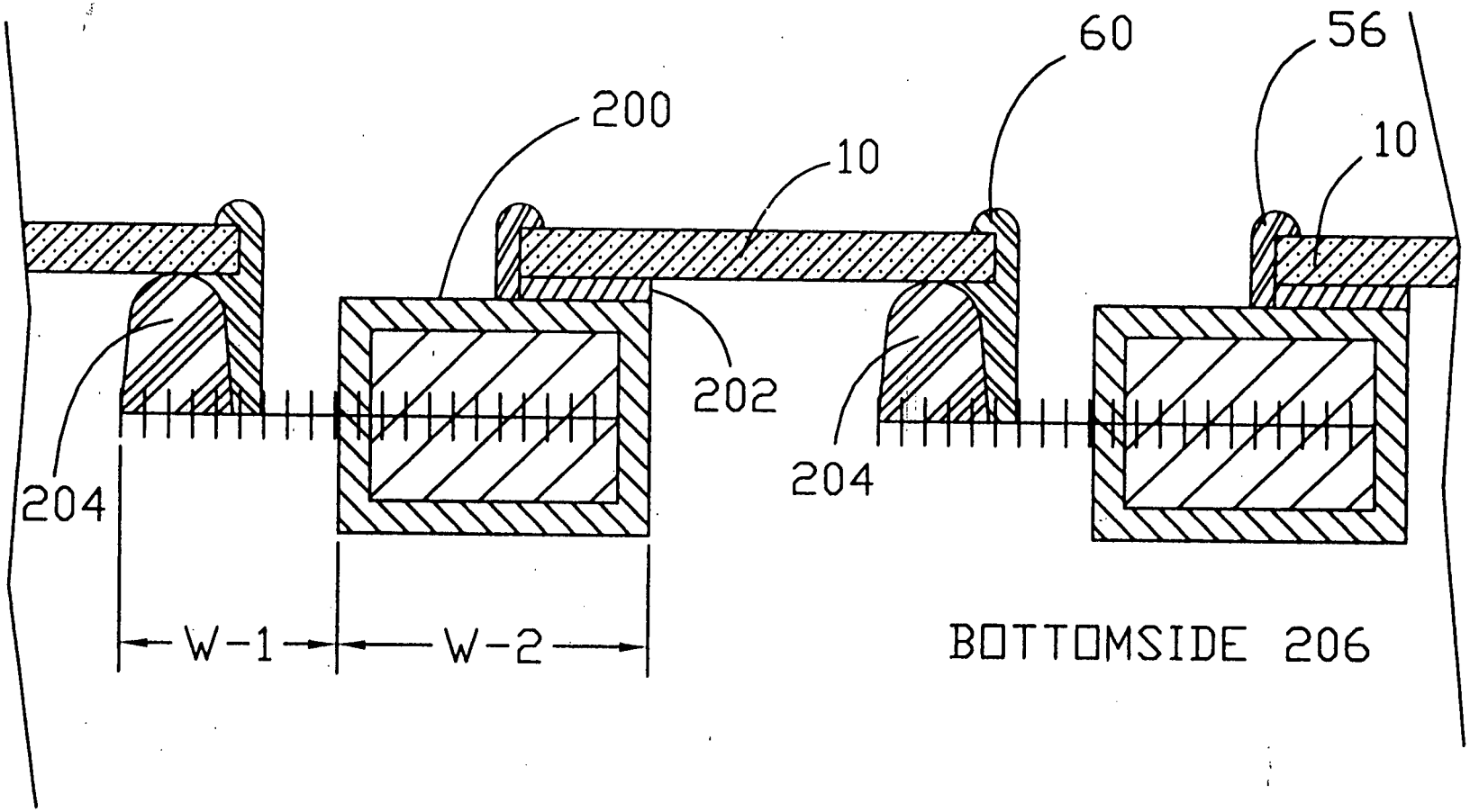


FIG. 65

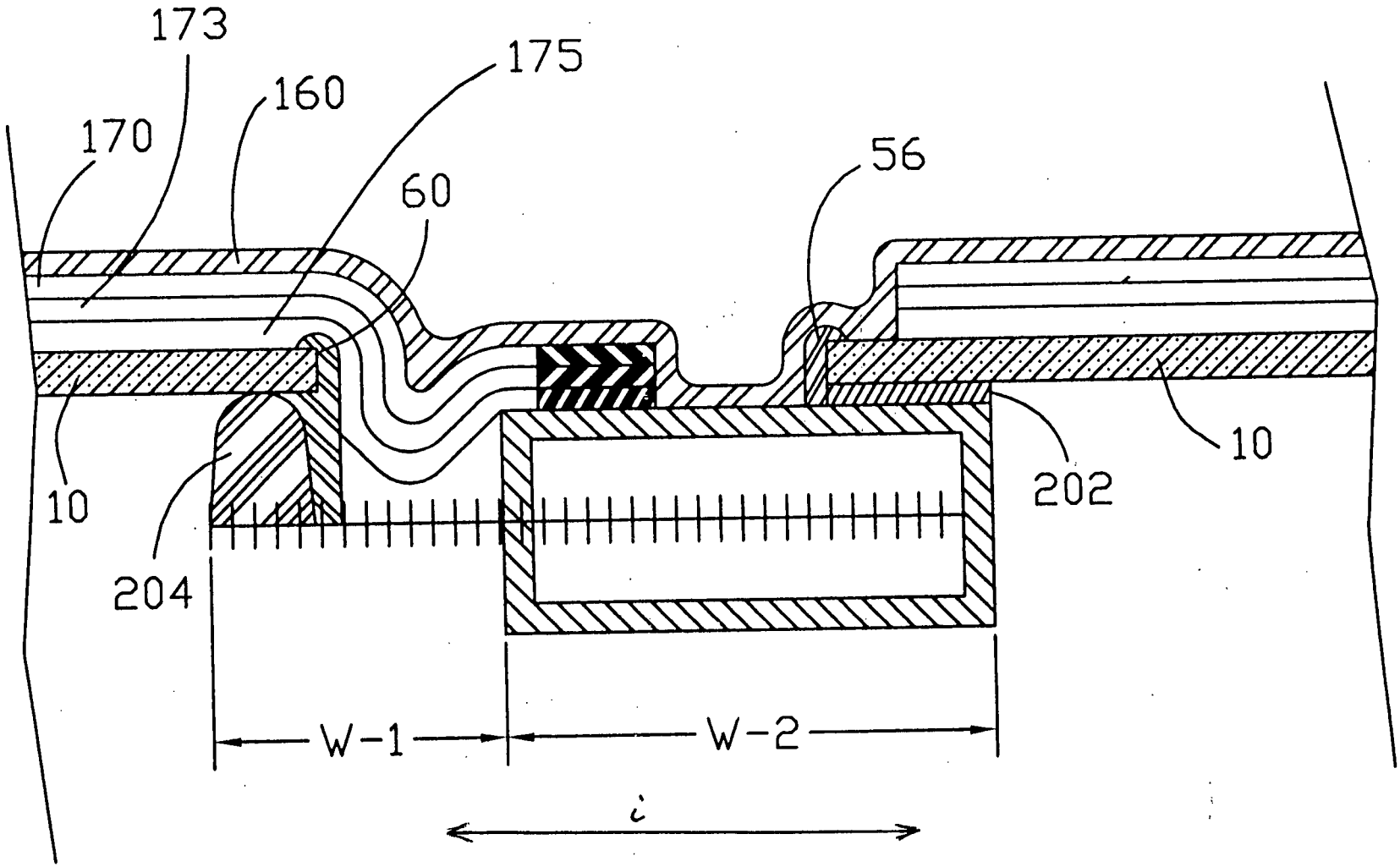


FIG. 66

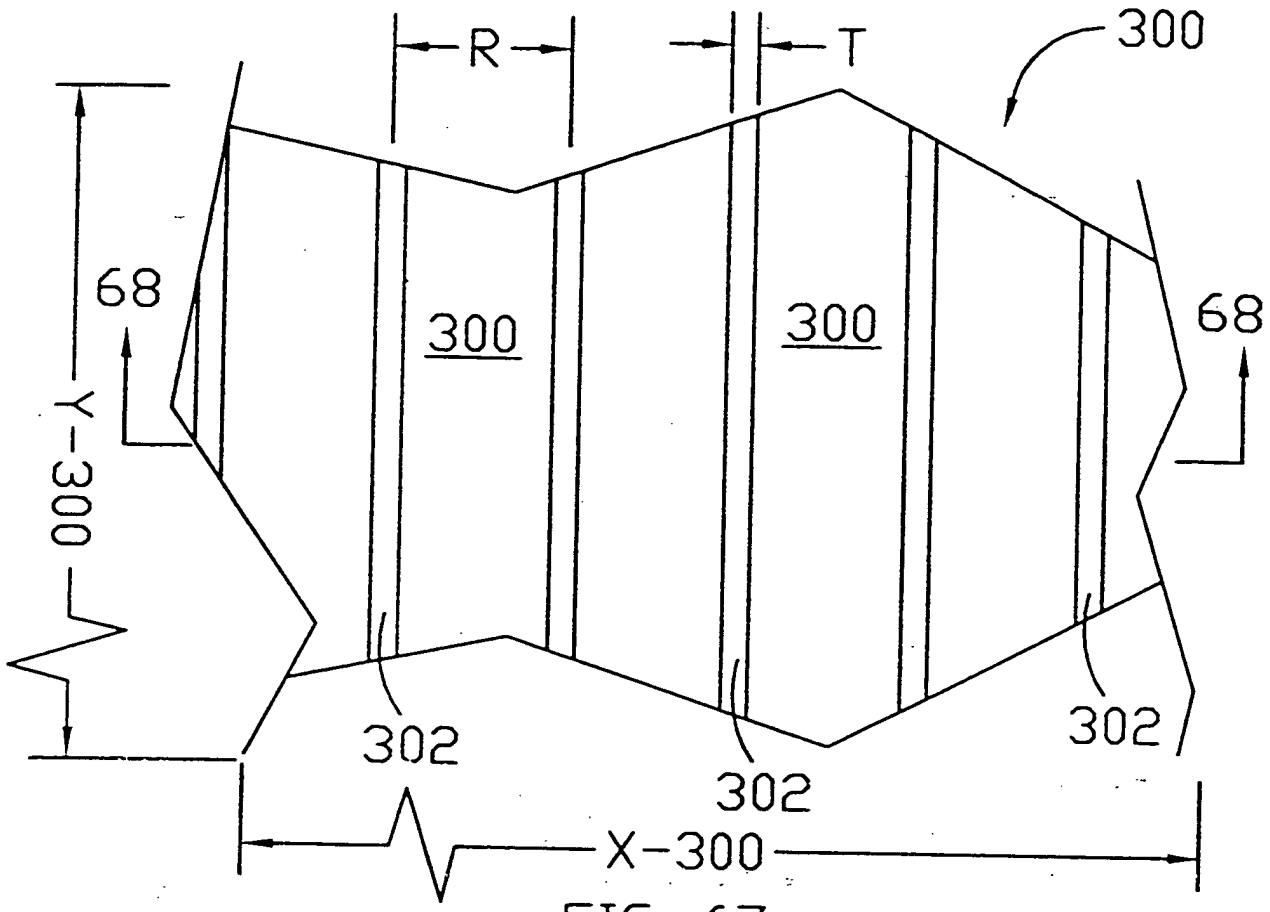

R
T
300
68
300
300
68
Y-300
302
302
302
X-300

FIG. 67

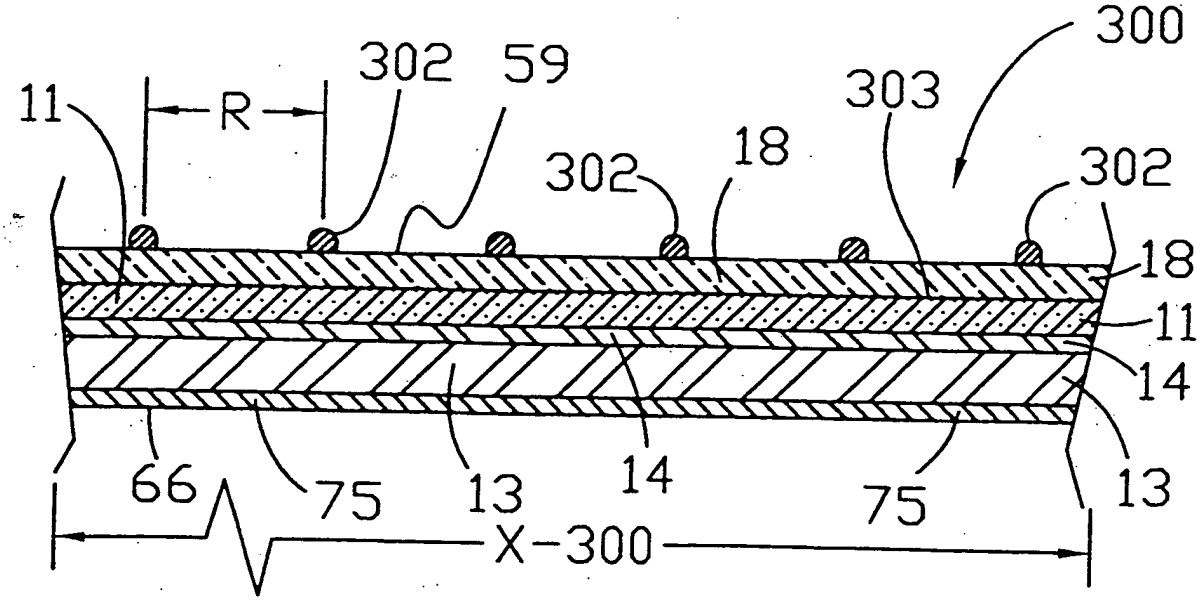

300
11
R
302
59
303
302
18
302
18
11
14
66
75
13
14
75
13
X-300

FIG. 68

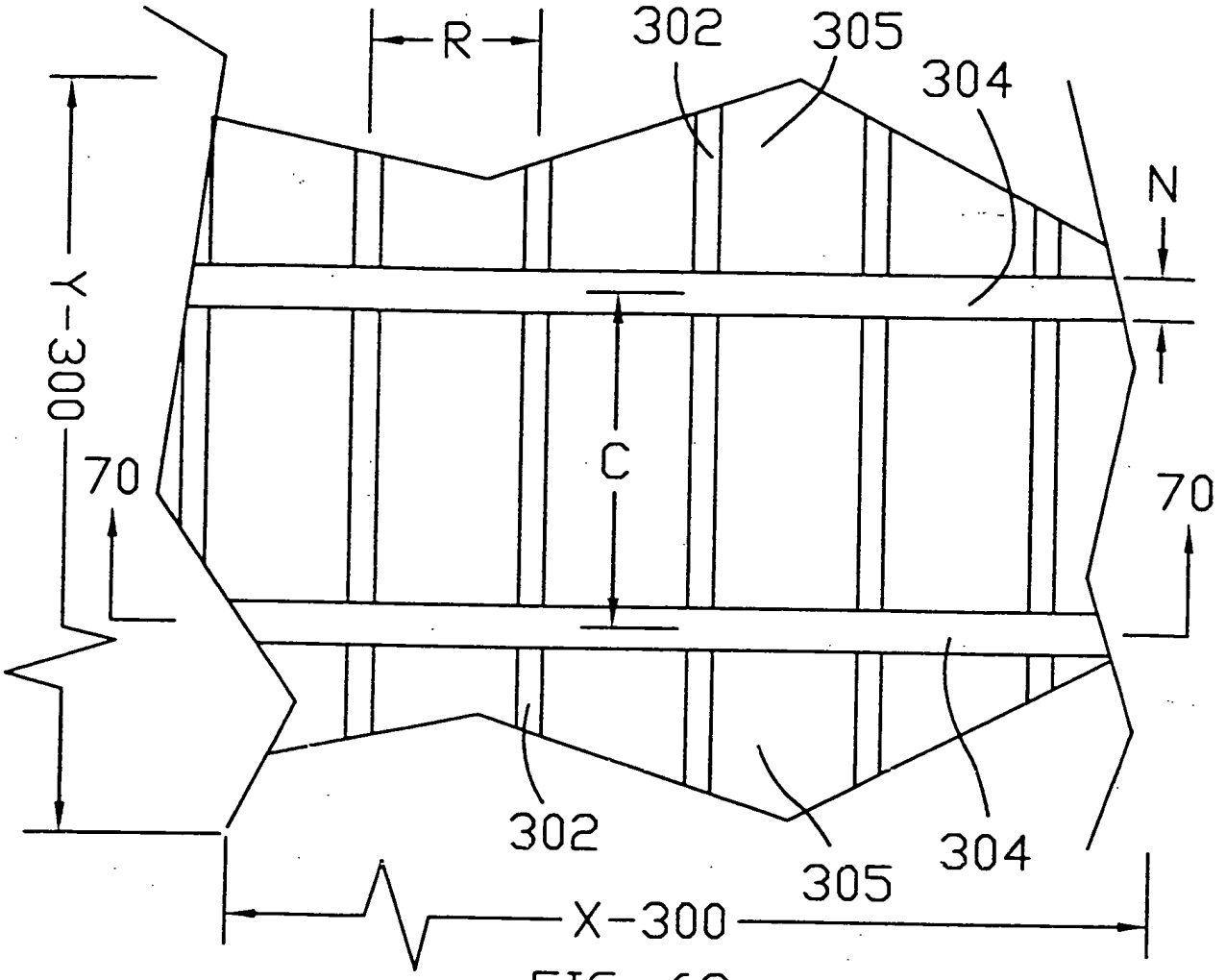


FIG. 69

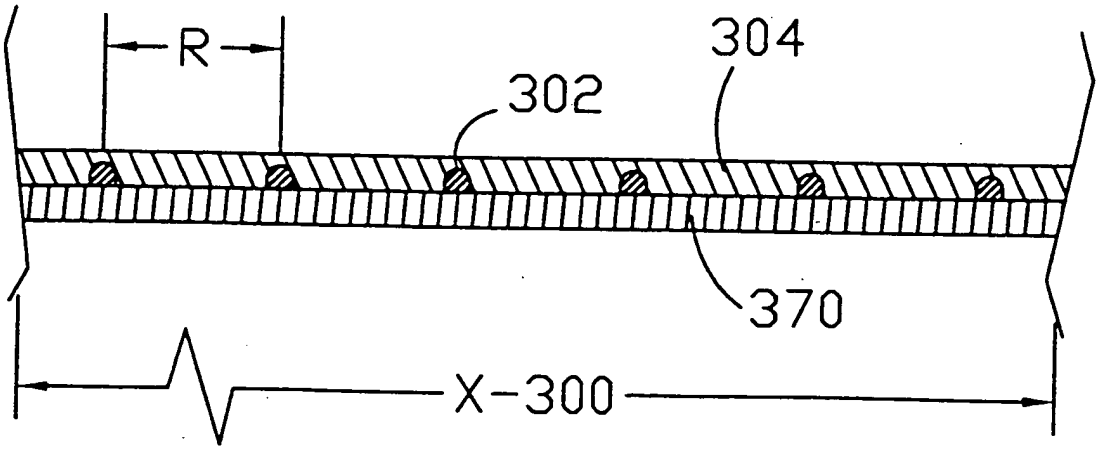


FIG. 70

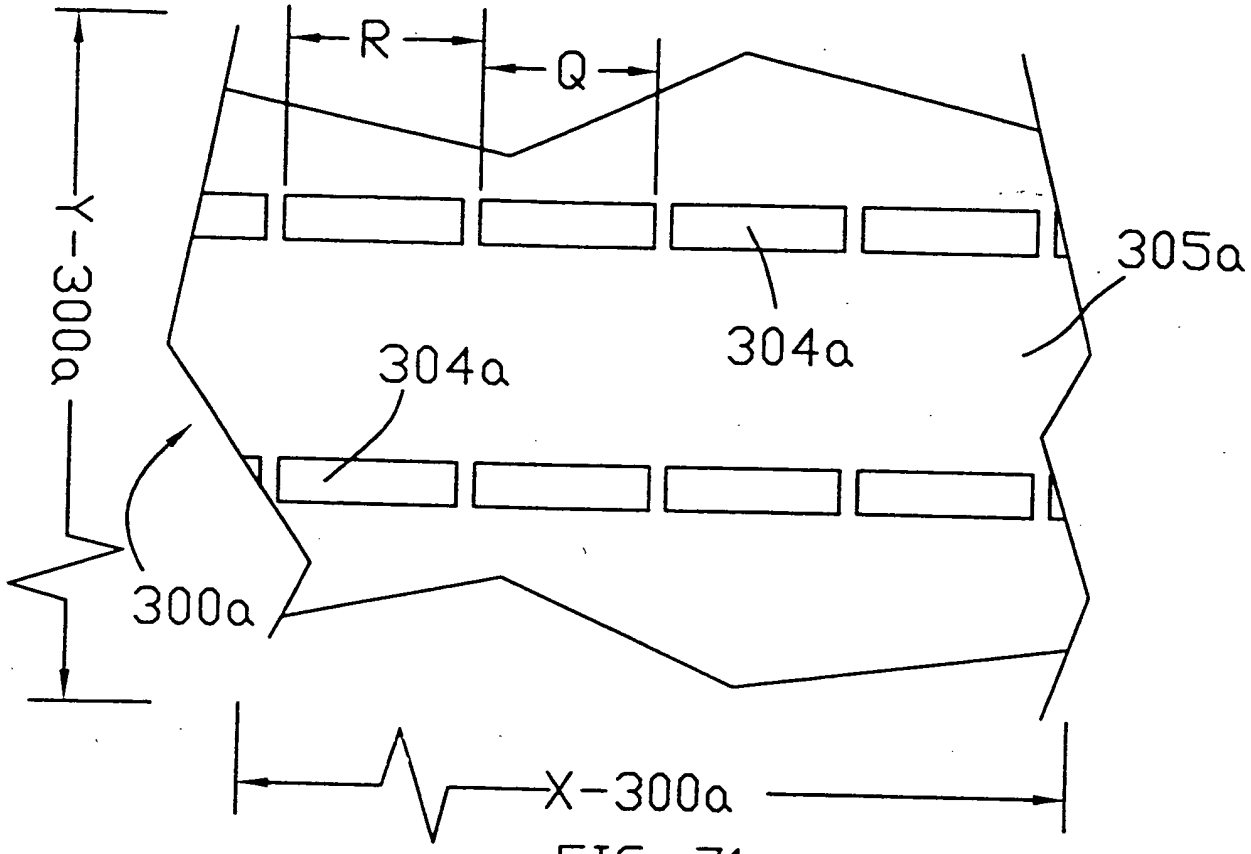

R
Q
Y-300a
305a
304a
304a
300a
X-300a

FIG. 71

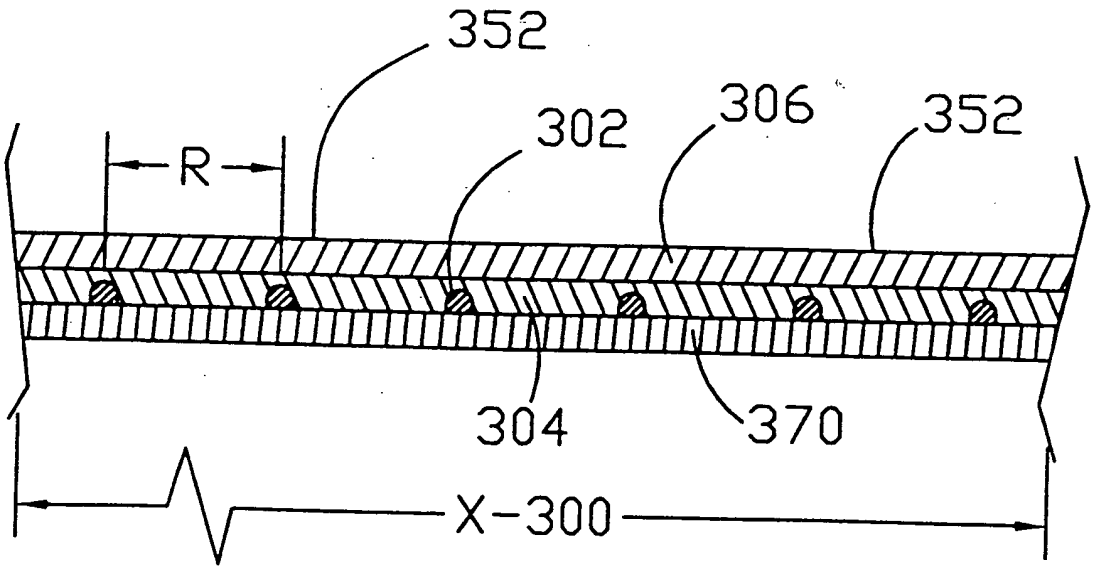

352
306
302
352
R
304
370
X-300

FIG. 72

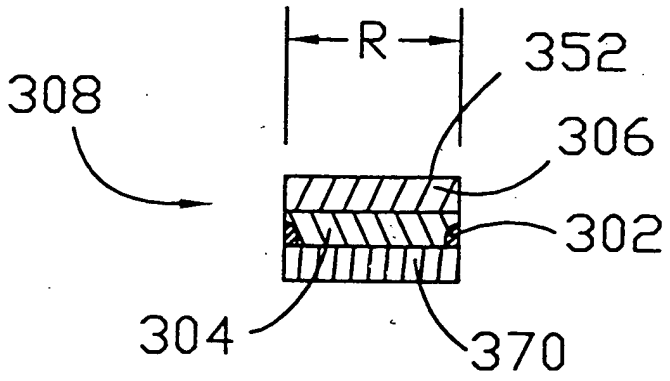


FIG. 73

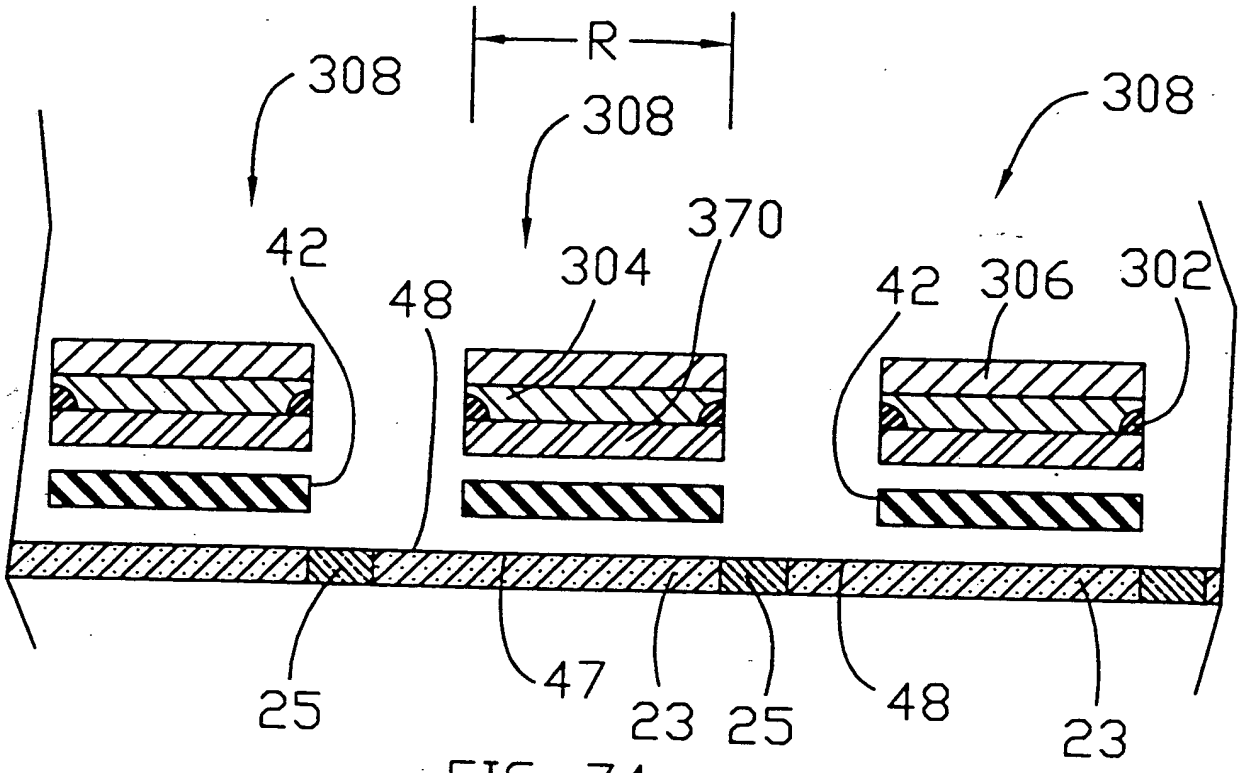

R
308
308
308
42
304
370
42
306
302
48
25
47
23
25
48
23

FIG. 74

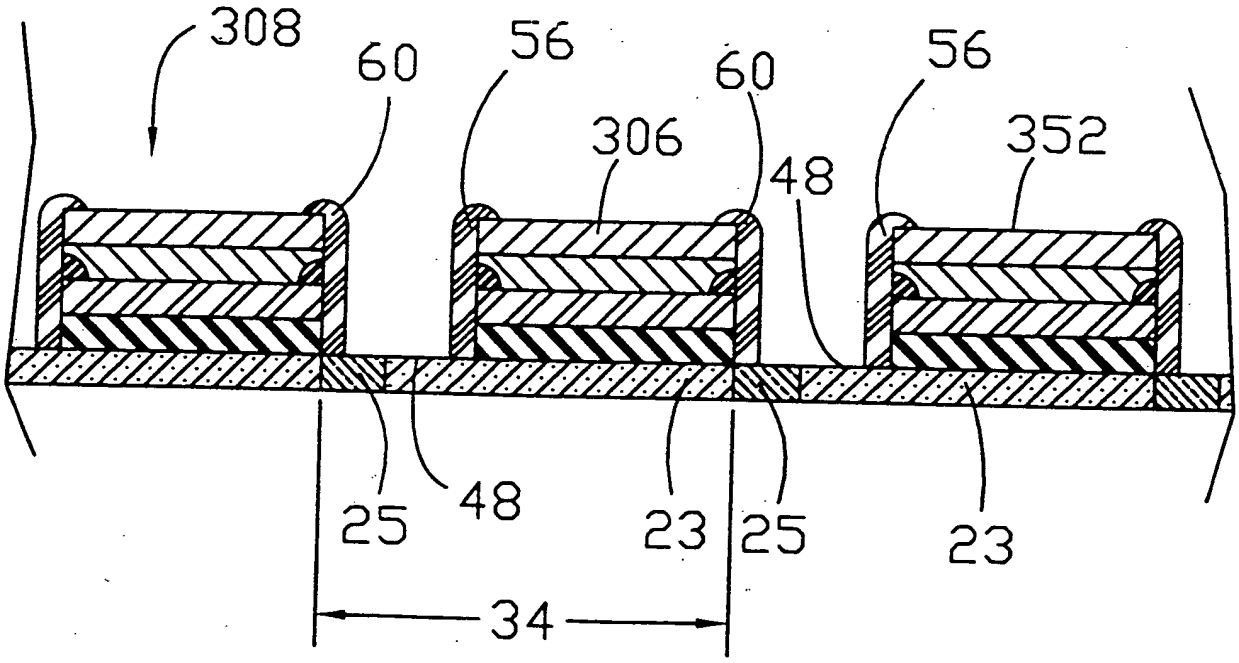
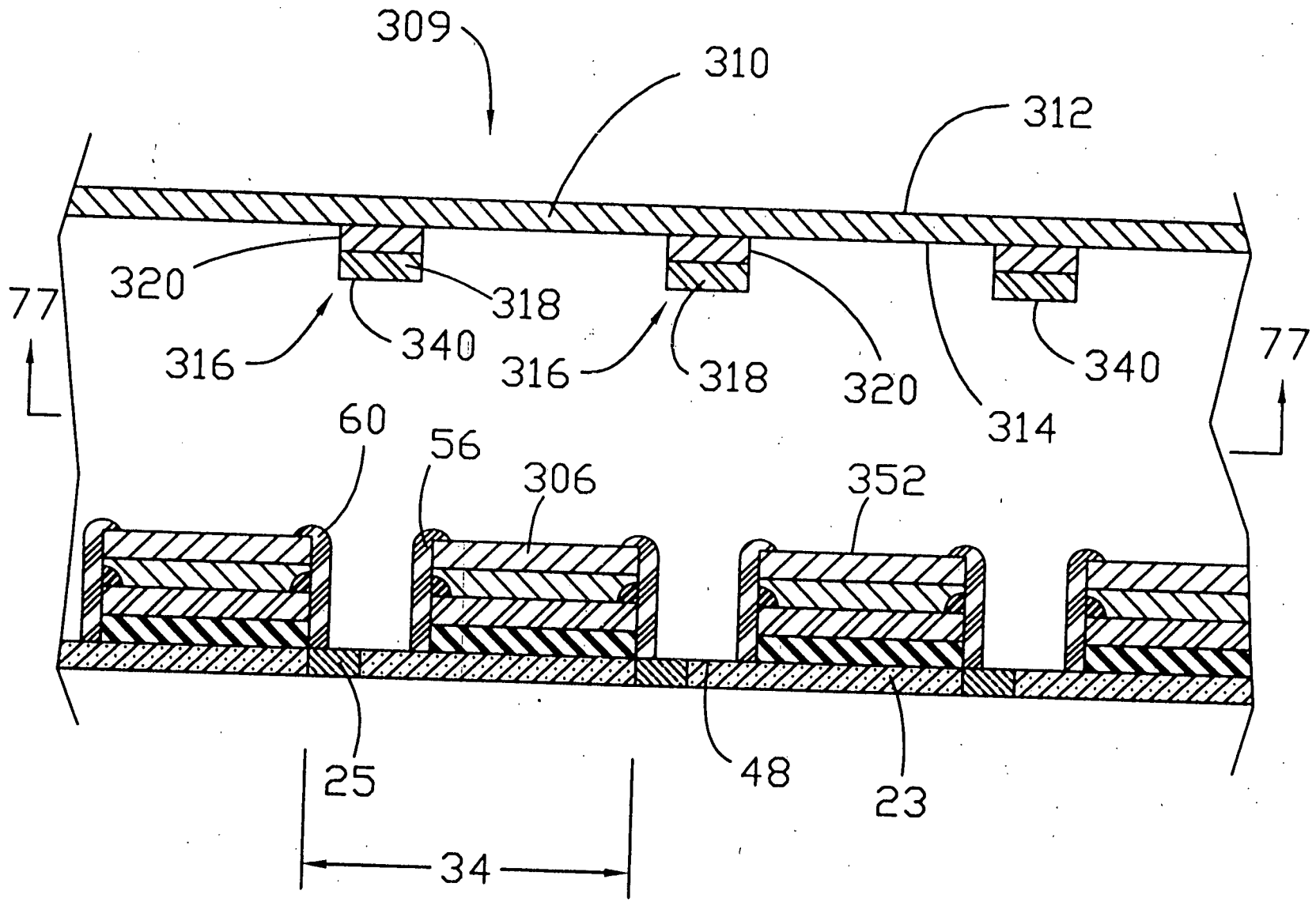

308
60
56
60
56
306
352
48
25
48
23
25
23
34

FIG. 75


309
310
312
320
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77
316
340
316
318
320
340
77
314
60
56
306
352
25
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23
34

FIG. 76

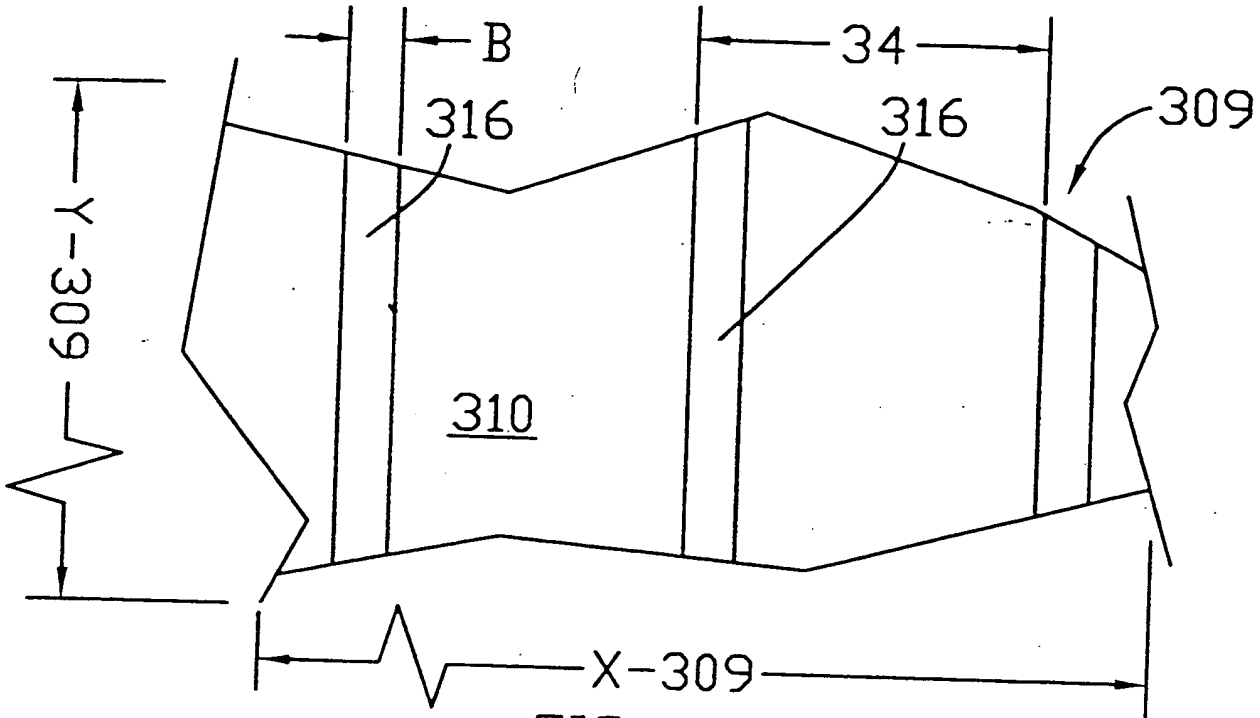
B
34
316
316
309
Y-309
310
X-309

FIG. 77

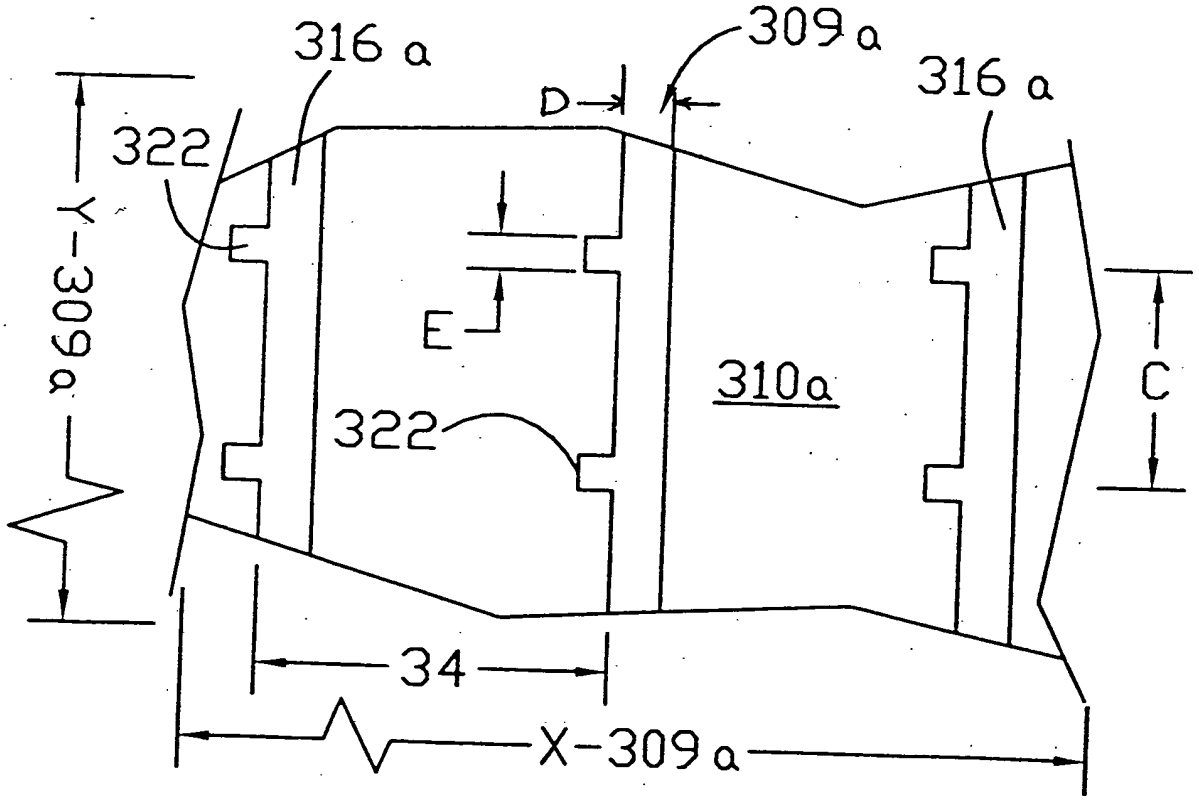
316 a
309 a
316 a
D
322
Y-309 a
E
310a
322
C
34
X-309 a

FIG. 78

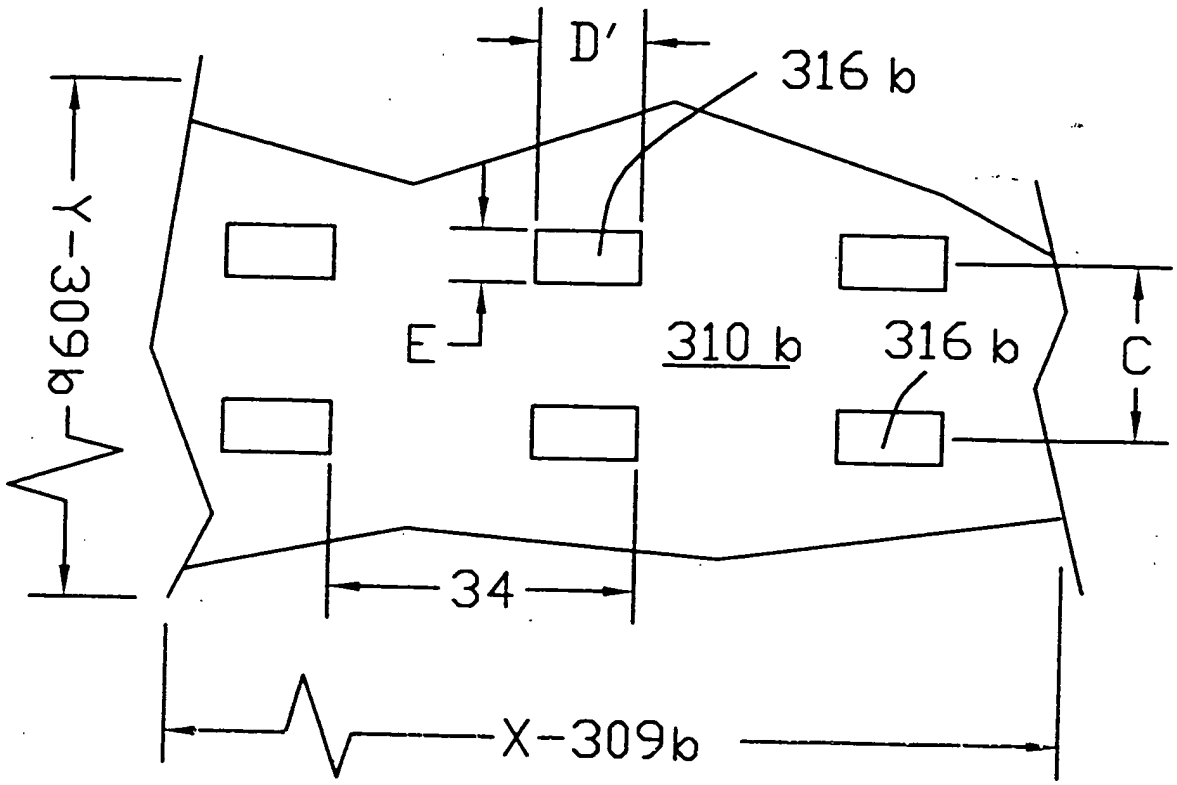

FIG. 79

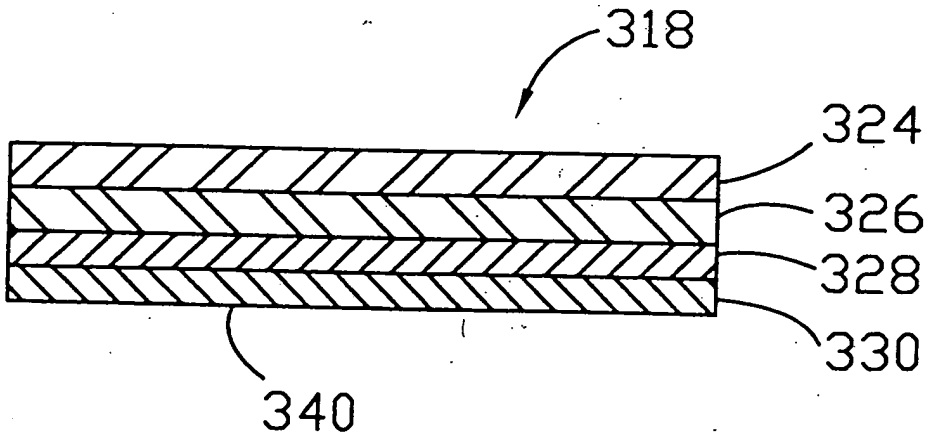

FIG. 80

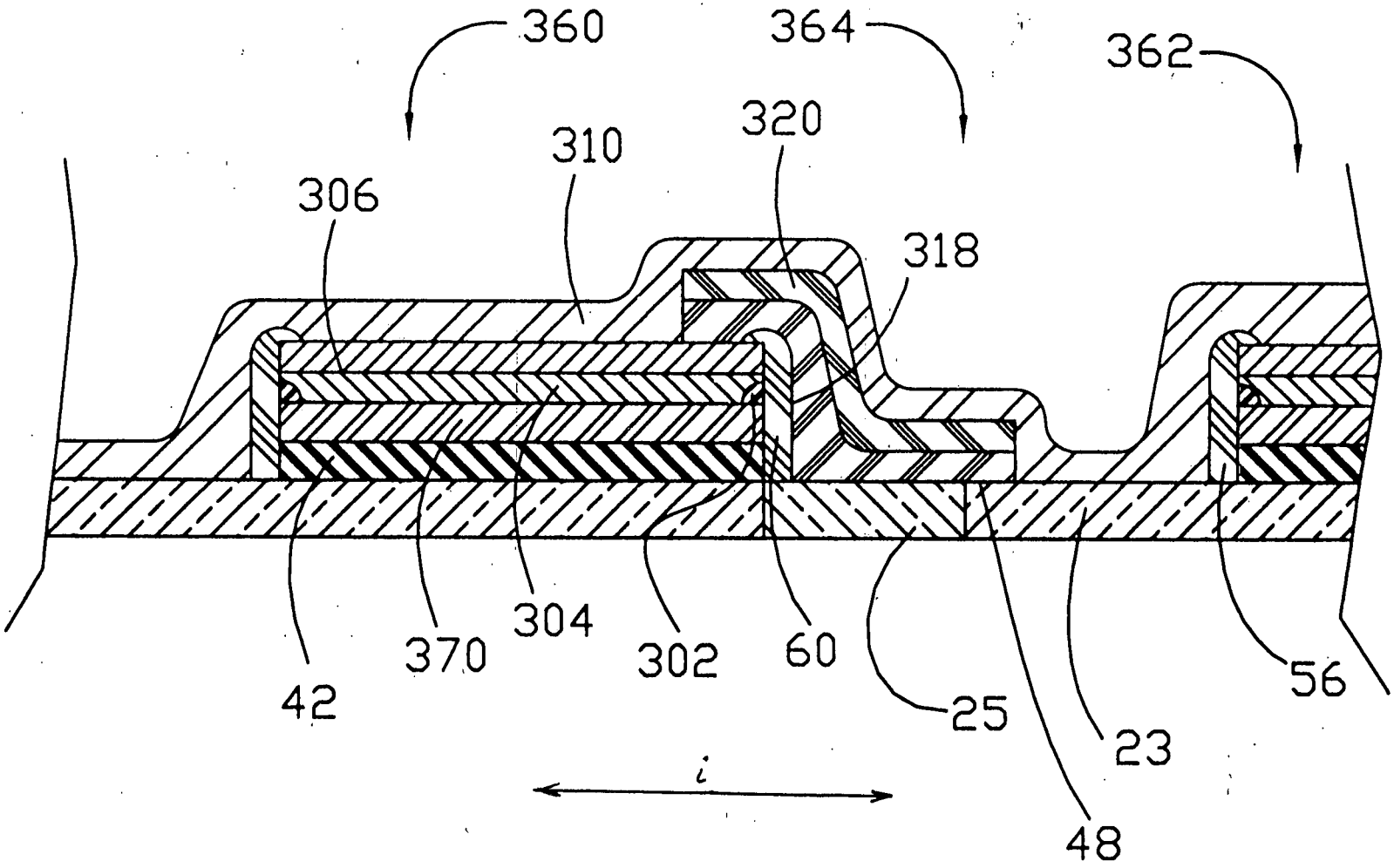

FIG. 81

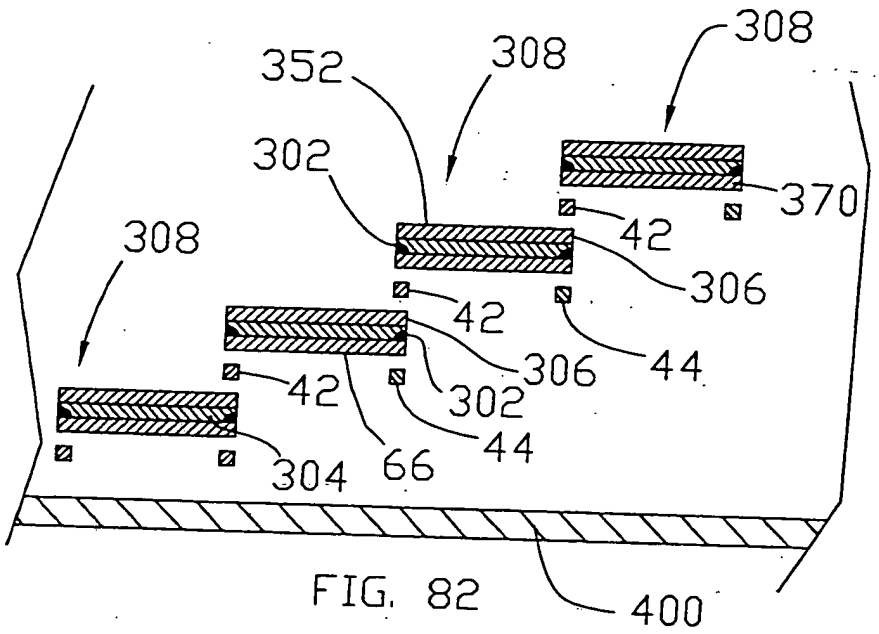
352
308
308
302
370
42
308
306
42
306
44
42
302
44
304
66
400

FIG. 82

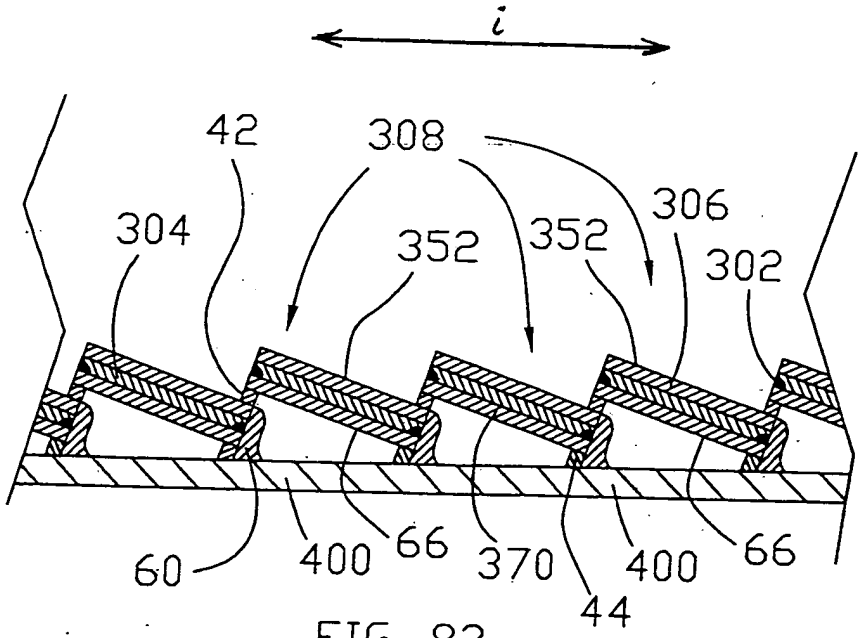
i
42
308
304
352
352
306
302
60
400
66
370
400
66
44

FIG. 83